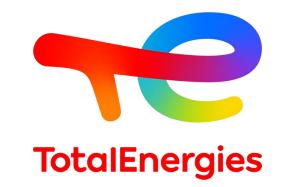


Annulus Alerting Tool Detecting the onset of 'Abnormal' Annulus Behaviour

A Statistical Annuli Thresholding Proof of Concept

Gregory Orih - TotalEnergies E&P UK Limited SPE ICoTA European Well Intervention Conference 15th November 2023

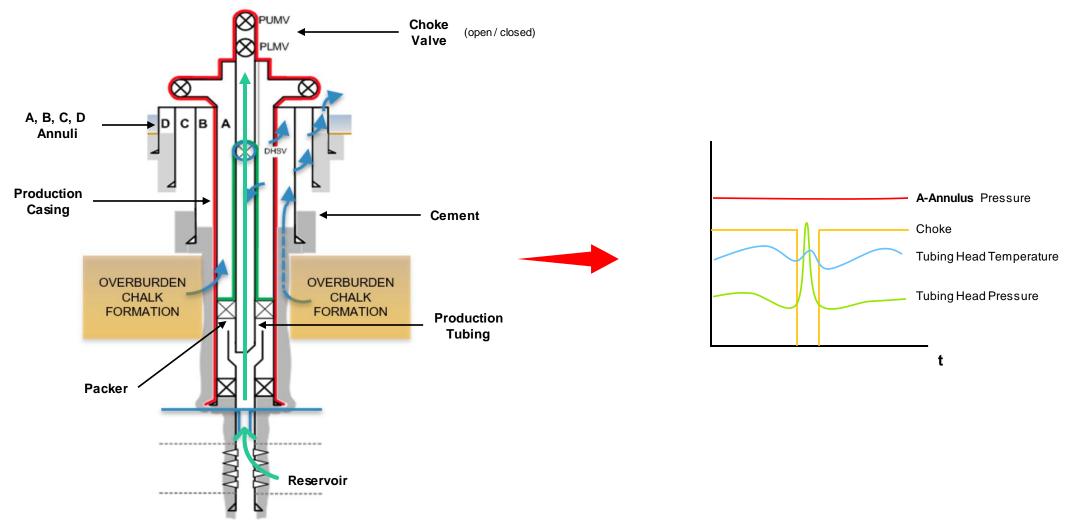




Agenda

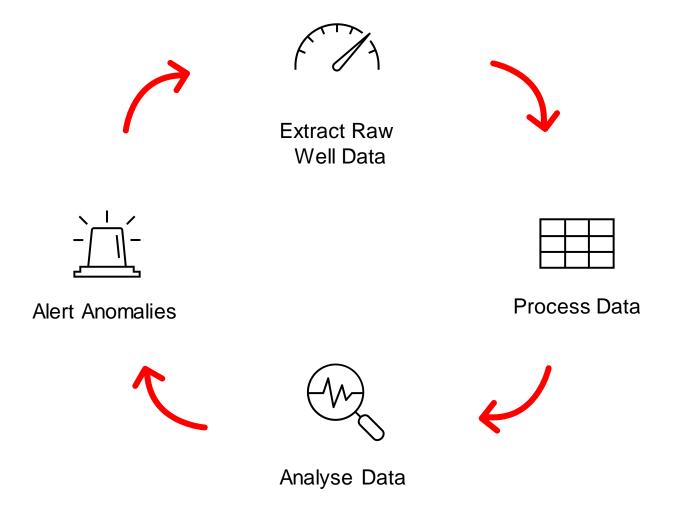
- 1. The Annuli + Use Case
- 2. Annuli Failure Mode Example
- 3. Thresholding POC Solution
- 4. Summary

Well Annuli

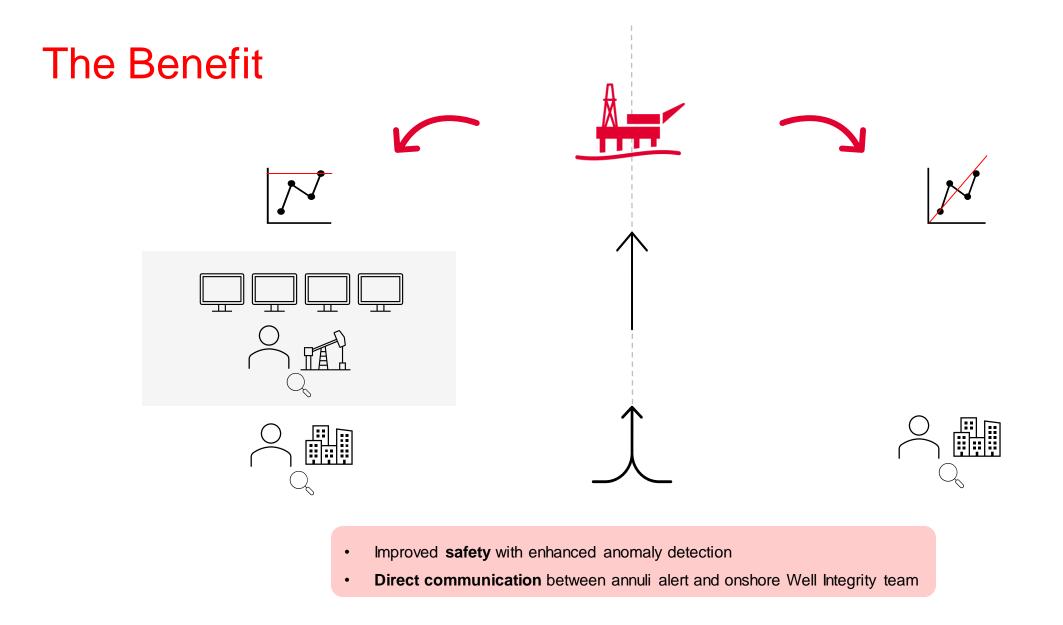




The Use Case



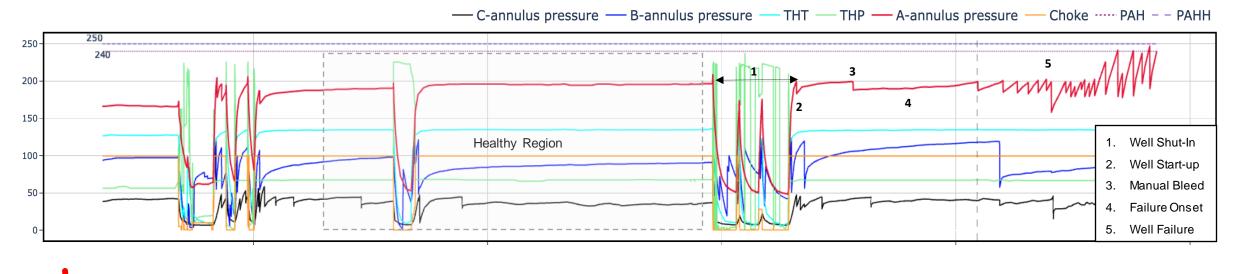


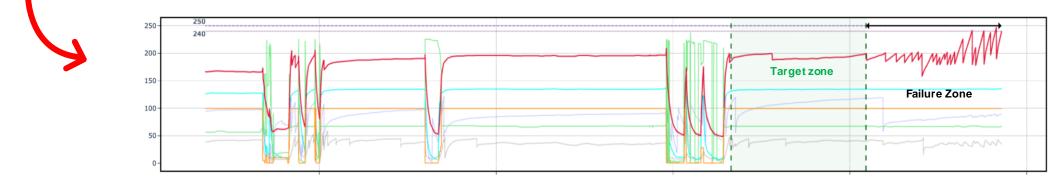




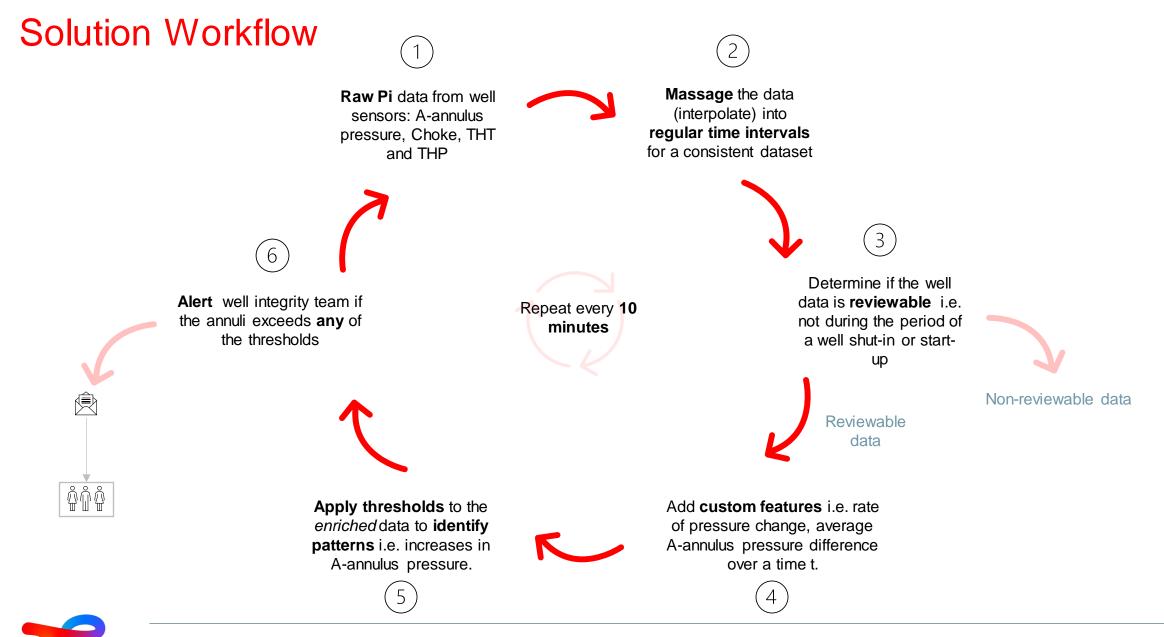
Annuli Sustained Pressure Failure Identification

Layered timeseries plots of Well 'A' raw sensor values from 2006-12-01 to 2007-02-02









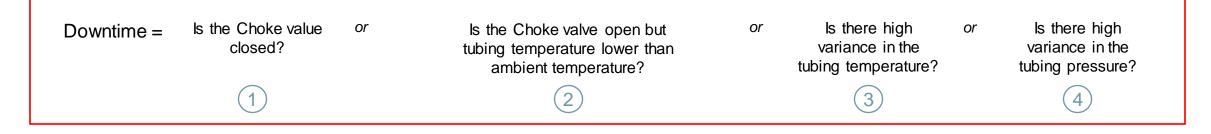
TotalEnergies

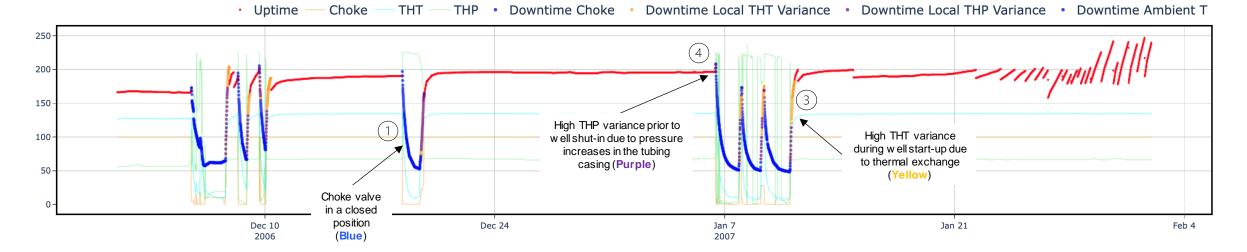
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7

Context Filtering

Context Filtering removes downtime data to ensure that the thresholding is only applied to stable operation (uptime) or *reviewable* data.



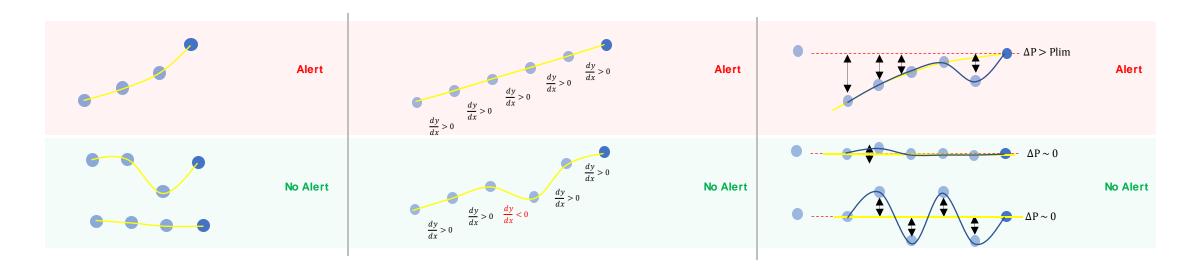




Threshold Logic

Thresholding Logic is applied to reviewable A-annulus Pressure and an alert is raised if <u>any</u> of the following thresholds are exceeded

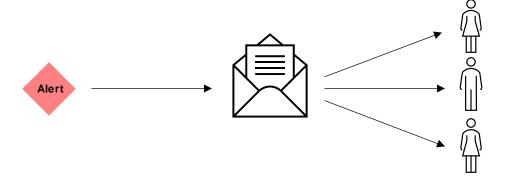
Thresholds = Consecutive Concave Up			Abrupt Pressure Fluctuation		Consecutive Positive Gradient		Mean Pressure Diff	
	Have there been C _{L1} consecutive concave upwards pressure data points?	or	Has there been an abrupt pressure fluctuation in the last 30 min?	or	Have there been C _{L3} consecutive data points of a positive pressure gradient?	or	ls the pressure difference over N data points greater than P _{Lim} ?	
	(1)		2		3		(4)	





The Alert

- Each alert sends an email to each engineer in the Well Integrity team.
- The email consists of the **meta data** causing the alert and a **screenshot of the alerting data point and recent historic data**.

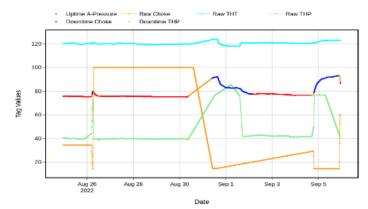


New Alert from Well 22/30C-B1 (W283745)

Annuli Thresholds Exceeded:

(4) 5-day Average A-Pressure Difference Alert Explanation(s): (4) Average A-annulus pressure difference over the previous 5 days (720 data points) greater than 5 bar, evidence of a positive A-annulus pressure trend.

22/30C-B1 Recent 12-day Well Sensor Data Snapshot



Uptime = Data to be reviewed. Known data abnormalities such as well shut-in and well start-up have been filtered out. Downtime = Data that is not reviewed.

22/30C-B1 Uptime Conditions (data is filtered out if any condition is not met):

[Choke % > 20] I [THT > 22°C] I [$\sigma_{THT} \le 0.4651$] I [$\sigma_{THP} \le 0.3723$]

Date and Time	: 05/09/2022 23:40	
A-Annulus Pressure	: 86.48881081095897	(bar)
Pi Timestamp	: 2022-09-05 23:00:00+00:00	
Choke	: 59.999	(%)
THT	: 123.03	(°C)
THP	: 42.023	(bar)
Local σ _{THT}	: 1.4210854715202004e-14	
Local σ _{THP}	: 0.15804324036195627	
Uptime	: 1	
Downtime Capture	: 1.8	
Concave Upwards Pattern	: 0	
Abrupt Pressure Fluctuation	: 0	
Consecutive Positive Gradient	: 0	
5-Day Average A-Pressure Diff	: 10.132116916745847	(bar)



Thresholding Results

- Identified and labelled **5** known historic In-Production Sustained A-annulus Pressure Failures.
- Applied the thresholds to uptime well data to determine if the logic *would have* provided an alert during the onset of failure (in the target zone).
- Compare the thresholding to the existing monitoring Pressure Alarm High (PAH) and Pressure Alarm High High (PAHH) in place.

	Well 'A'	Well 'B'	Well 'C'	Well 'D'	Well 'E'
Thresholding	\checkmark		\checkmark	\checkmark	\checkmark
РАН / РАНН	×	X	X	X	





Thresholding applied to raw Pi data every 10 minutes

Thresholding is only applied to reviewable (uptime) annuli data

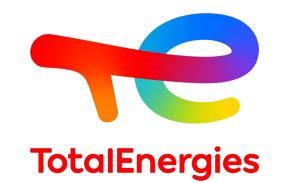
Solution contains 4 thresholding logics

Evaluated on **5 historic In-Production Sustained A-annulus pressure failures**

Real-time alert via email

Initial go-live complete – Up-scale to other TEPUK Assets ongoing





Thank you

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