

Premier Oil's well integrity journey

Leveraging software to manage well integrity



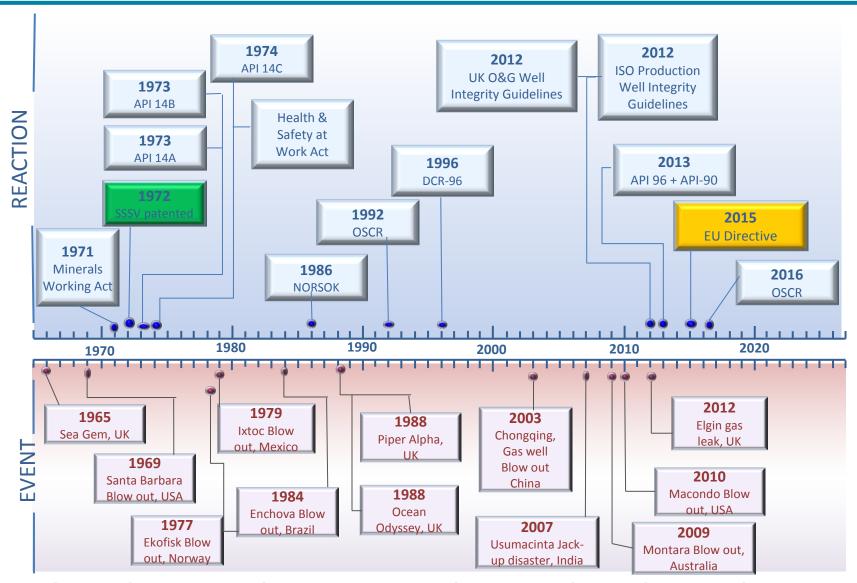
Agenda



- Why is well integrity important?
- Managing well integrity, what is SafeWells?
- Premier Oil's Journey...
- ...plus information about SafeWells, how the system works
- Where are we today?
- What next?
- Discussion

Significant Industry Events





Incidents will happen – Incidents change regulation – Regulation requirements will change

Aligning with standards



"The management of well integrity is a combination of technical, operational and organizational processes to ensure a well's integrity during the operating life cycle..."

- Well operating limits
- Well component performance standards
- Well barriers
- Well monitoring and surveillance
- Annular pressure management
- Well maintenance
- Well integrity failure management
- Risk assessment process
- Management of change
- Well handover
- Well records and well integrity reporting
- Performance monitoring of WIMS system / Compliance

TECHNICAL SPECIFICATION ISO/TS 16530-2

First edition

Well integrity -

Part 2

Well integrity for the operational phase

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PROOF/ÉPREUVE



Reference number ISO/TS 16530-2:2013(E)

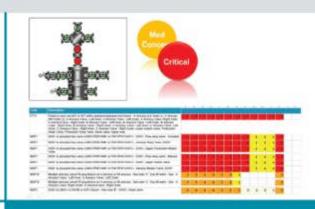
© ISO 2013

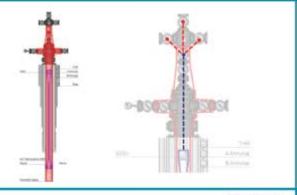
SafeWells™ – Expro's well integrity data management software

Realising ISO/TS 16530-2 (Part 2: Well integrity for the operational phase) compliance

- Well barriers
- Well integrity reporting
- Compliance audit
- Well maintenance









- Risk management
- Failure management
- Management of change
- Well handover



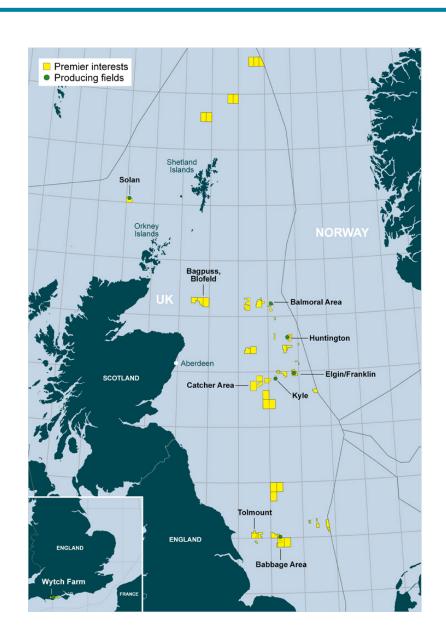
- Well component performance standards
- Operating limits
- Annular pressure management
- Monitoring and surveillance



Premier Oil - UKBU Wells



- **83** wells
- Oil and Gas
- SNS, CNS, WoS
- Subsea to FPSO, Subsea platform tieback, dry tree platform
- Multiple Duty Holders
- 1970s to 2017
- 27 wells added in 2016 with E.ON acquisition
- Catcher Field development ongoing – 22 wells



The start of Premier Oil's well integrity journey



Challenges

Prior to implementation of the SafeWells system, well integrity data was stored in various spreadsheets. This posed various challenges:

- Difficult to analyse data
- Varied approach across multiple assets
- Version control
- Consistency, errors in formulas
- Difficult to see a well overview
- Increasingly stringent regulatory environment
- Limited personnel involved
- How to you ensure **compliance** with a new standard?

Premier Oil's Objectives



Within the first year, the goal was to:

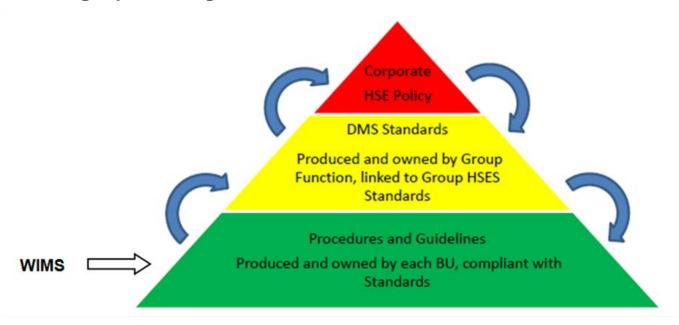
- Create a baseline of well integrity statuses
- Establish workflows to manage the well integrity issues more effectively
- Adopt a proactive approach to well integrity for growing well stock

Additionally, there were qualitative objectives:

- Increased visibility of well integrity management within and outside the company
- Ease of accessing all of the well integrity information and analysing that data to find and fix problems
- Improvement to data accuracy and availability to increase productivity by having up-to-date knowledge of well integrity issues
- Quicker and more informed decision making process



Well integrity management in Premier Oil



Key documents:

- Well Integrity Management Scheme (WIMS)
- Well Examination Scheme
- Premier Oil's Well Failure Model



Premier Oil Well Failure Model

- Consistent response to failures
- Rule-driven system can be applied in SafeWells

0.5		Well Type						
Pre	emierOil WELL FAILURE MODE MODEL Rev.1		nned Installa		le ve	≥ 5 E		
Failure Mode No.	Failure to Complete Integrity Test / Inspections as per Schedule	Natural Flow	Water Injector	Gas or Artificial Lift	Subsea Well	Normally Unmanned Installation		
FTT 1	Failure to complete Well Integrity test (WIT) or Annulus Integrity test (AIT) within the allocated time frame - See Notes 'H'	3	3	3	3	3		
FTT 2	Failure to complete Wellhead / Xmas Tree general visual inspection (GVI) within the allocated time frame.	1	1	1	1	1		
MFTT 1	Failure to complete both WIT / AIT & Wellhead / Xmas Tree GVI within the allocated time frame - See Note 'H'	4	4	4	4	4		
Failure Mode No.	Single Surface Failure - (Above Wellhead)	NF	WI	GL	SS	NUI		
SSF 1	Single manual annulus valve failure.	2	2	3		2		
SSF 2	Wellhead VR plug or Annulus check valve failure. See Note 'D'.	4	4	4		4		
SSF 3	Swab, KWV failure (Gas or Oil side) - See Note 'B'.	2	2	2	1	2		
SSF 4	Loss of Annulus or Tubing Head Pressure monitoring capability.	3	3	3	3	3		
SSF 5	LMV failure - See Note 'B'.	2	2	2	1	2		
SSF 6	UMV / PWV / AMV failure (Gas or Oil side) - See Notes 'A' and 'B'.	3	3	3	2	3		
SSF 7	AXOV / XOV				1			
SSF 8	External leak from tree / wellhead See Note 'K'.	5	5	5	5	5		
Failure Mode No.	Multiple Surface Failures - (Above Wellhead)	NF	WI	GL	SS	NUI		
MSF 1	LMV & (SWAB or KWV failure) - See Note 'B'.	2	2	2	1	2		
MSF 2	Multiple manual Annulus valve / VR plug / Annulus check valve failure on a 'A' Annulus or lift Annulus - See Note 'D'.	4	4	4		4		



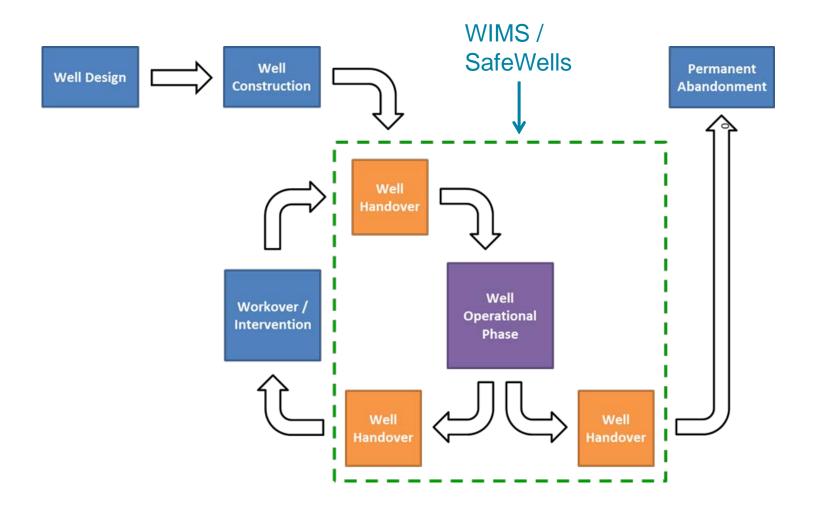
Premier Oil Well Failure Model

- Consistent response to failures
- Rule-driven system can be applied in SafeWells

		Mitigating Action matrix - To be used as a guide in the Risk Assessment process
Well Status	Action Code AC#	RECOMMENDED ACTION
No Concern	0	Normal well operating status. No faults Found, well tested within operating parameters.
Low Concern	1	Risk Assess issue(s) within 7 days, dispensation required for well to be Flowed/Injected with issue, repair at the earliest opportunity (preferably within 12 Months grace period)
Med Concern	2	Risk Assess issue(s) within 7 days, dispensation required for well to be Flowed/Injected with issue and repair at the earliest opportunity (preferably within 6 Months grace period)
Significant Concern	3	Risk Assess issue(s) within 7 days, dispensation required for well to be Flowed / Injected with issue and repair at the earliest opportunity (preferably within 3 Months grace period)
High Concern	4	Risk Assess issue(s) within 5 days to determine actions if to either continue operating the well, if safe to do so or to make the Well safe and make action plan within 7 days
Critical	5	Shut in well immediately, if safe to do so. Risk Assess to determine mitigating actions to either repair / test / suspend or abandon
No	te	The action code # can changed after a formal risk assessment has been conducted and new coding agreed.

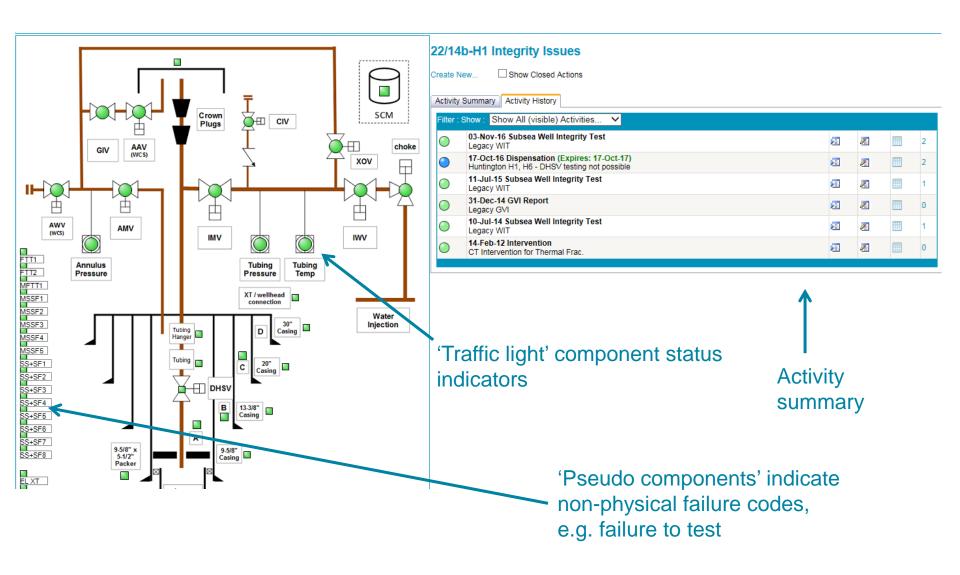


Applicability of Well Integrity Management Scheme



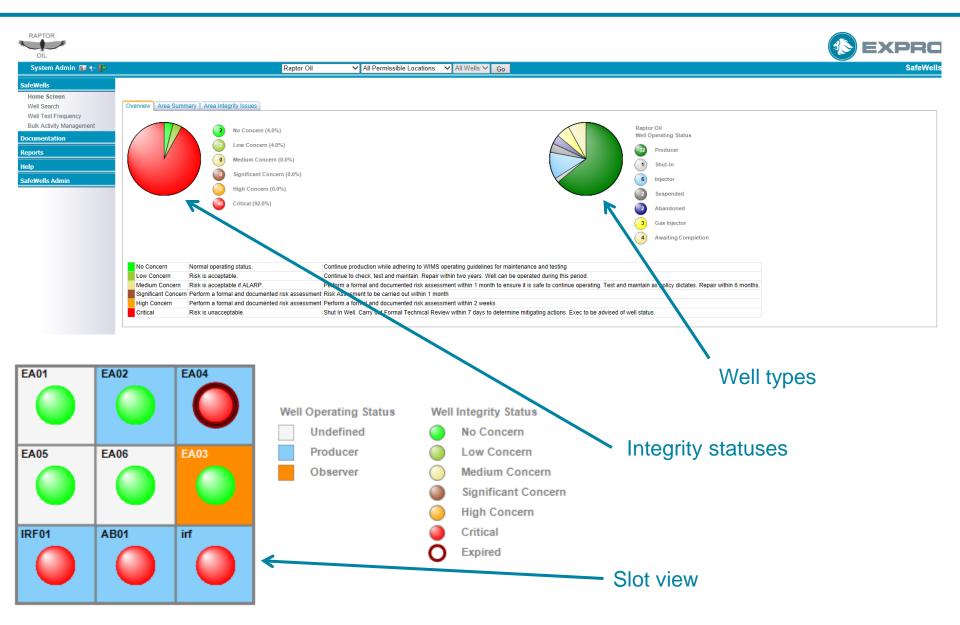
SafeWells - Overview





SafeWells - Communicating Risk

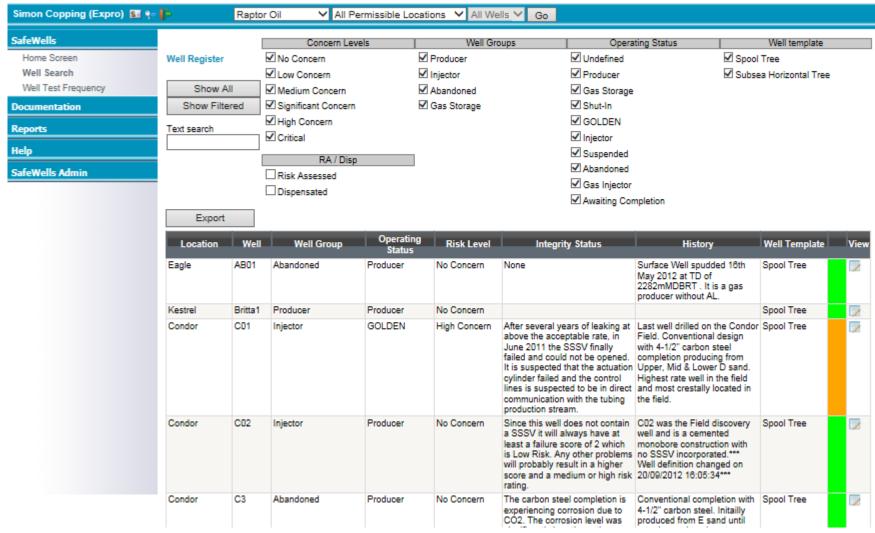




SafeWells - Communicating Risk







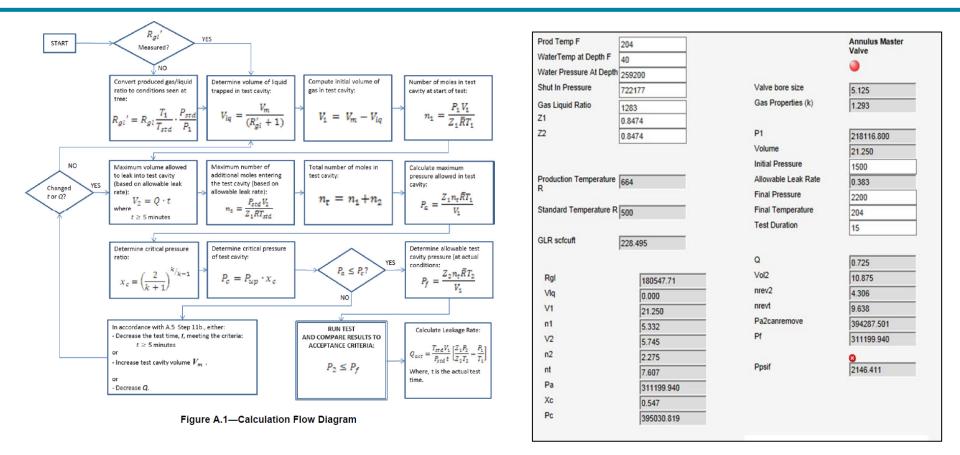
SafeWells – Data Entry



		Viet		Production One Lift Type		Well OI W	Asset Temps	PR [V]	Tree Convention	mal 🔝	
		SITHE	pe 🔽	Arm Press	ps V	Press	p= 💟	Well Active Coverating	Producti Rate	on gro	
		Test Freq. (A	musi V	Completed By		Production Sup		OM			
			Come	renta Production KIII fe	re blanked and valv	e nut tested. Agreed	with Orahore that a	AK valve not tested.			
			CATEGO	RYA	CATI	EGORY B		CATEGORY C			
			clear reduction flowrates that	n in oil, water and gas are trending towards to	ero but fice	on in oil, water and go continues in technical review ar mant)		Wile or no reduction in flowreless (Partition technical re- accessment)			
	Production I	Bore									
	Test Mode	Valve Teg	Valve Size	Pre-Test Flowing Parameters (Liquid) (m2rtay)	Pre-Test Floaring Parameters (Cast) (setfoly)	Separator Temp (Deg (JF)	Separator Pressure	Test Duration	Rend	Valve as Left	Catomeris
Prod Test	Test Mode	Value Tag	Valve Stor	Flowing Parameters	Floating Parameters	Temp (Deg	Separator Pressure		Result A V	Left	Convents
Prod Test Production Master Valve Production Wing Valve	Mode	Valve Tag	Valve Ston	Flowing Parameters (Limits)	Floating Parameters (Gas)	Temp (Deg	Separator Pressure	Dureton		Left	Connects
Production Marker Valve Production Wing Valve	Mode V	Tag	Valve Ston	Flowing Parameters (Limits)	Floating Parameters (Gas)	Temp (Deg	Pressure	Duration 30 blins V	A W	Left V	Comments
Production Marter Valve Production Wing Valve	Annual W	Tag	Valve Size	Flowing Parameters (Limits)	Floating Parameters (Gas)	Temp (Deg	Pressure	Duration 30 blins V	A V A V		Connects
Production Marker Valve Production Wing Valve	Annulus Bore	Tag	Stee	Flowing Passinetus (Liquid) (indisky) Pie-Test Flowing Passinetus (Liquid)	Floaring Parameters (Gas) (sufficey) Pre-Test Floaring Parameters (Gas)	Temp (Deg GF)	Pressure put V	Duration 30 Mine W 30 Mine W 30 Mine W	A V A V	Left	

Form Designer





Generic Reports

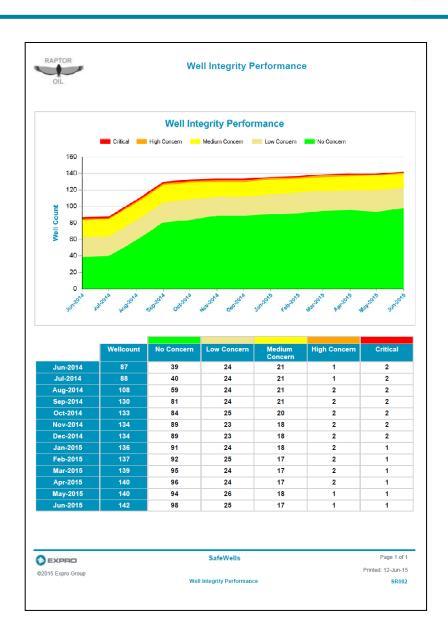


Required Testing Schedule - 30 day lookahead

Contact : Ian Fraser

Condor C1A

Well	Test Type	Frequency (months)	Last Tested	Next Due	Scheduled	Overdue Days
C1A 1-2	Annulus Top Up	12	no data	now	22-Jul-2015	
C1A 1-2	Condor DHSV Operations Report	6	no data	now	23-Jul-2015	
C1A 1-2	Condor Wellhead Service Report	12	no data	now	17-Apr-2015	
C1A 1-2	Condor XMAS Tree Service Report	12	no data	now	23-Jul-2015	
C1A 1-1	Annulus Top Up	12	07-Apr-2013	07-Apr-2014		385
C1A 4-2	Annulus Top Up	3	18-Jul-2014	18-Oct-2014		191
C1A 3-5	Condor XMAS Tree Service Report	6	10-Jun-2014	10-Dec-2014	04-Jun-2015	138
C1A 5-2	Annulus Top Up	12	13-Feb-2014	13-Feb-2015		73
C1A 5-6	Annulus Top Up	12	14-Feb-2014	14-Feb-2015	14-Feb-2015	72
C1A 1-3	Annulus Top Up	12	15-Feb-2014	15-Feb-2015		71
C1A 4-4	Annulus Top Up	12	16-Feb-2014	16-Feb-2015		70
C1A 2-1	Annulus Top Up	3	28-Nov-2014	28-Feb-2015		58
C1A 5-4	Condor DHSV Operations Report	6	15-Sep-2014	15-Mar-2015	15-Mar-2015	43
C1A 5-4	Condor XMAS Tree Service Report	6	15-Sep-2014	15-Mar-2015	15-Mar-2015	43
C1A 1-1	Condor DHSV Operations Report	6	11-Oct-2014	11-Apr-2015		16
C1A 4-5	Condor Wellhead Service Report	12	14-Nov-2014	18-Apr-2015		9
C1A 3-3	Condor Wellhead Service Report	6	19-Oct-2014	19-Apr-2015		8
C1A 4-6	Condor Wellhead Service Report	6	23-Oct-2014	23-Apr-2015		4
C1A 4-4	Condor DHSV Operations Report	6	03-Mar-2015	30-Apr-2015		
C1A 5-6	Condor XMAS Tree Service Report	6	31-Oct-2014	30-Apr-2015	30-Apr-2015	
C1A 4-4	Condor XMAS Tree Service Report	6	01-Nov-2014	01-May-2015		
C1A 6-2	Condor DHSV Operations Report	6	02-Nov-2014	02-May-2015		
C1A 6-3	Condor XMAS Tree Service Report	6	02-Nov-2014	02-May-2015	02-May-2015	
C1A 6-1	Annulus Top Up	12	03-May-2014	03-May-2015		
C1A 6-2	Condor XMAS Tree Service Report	6	03-Nov-2014	03-May-2015	03-May-2015	
C1A 1-1	Condor XMAS Tree Service Report	6	04-Nov-2014	04-May-2015		
C1A 2-4	Annulus Top Up	12	05-May-2014	05-May-2015		
C1A 2-6	Annulus Top Up	12	22-Nov-2014	05-May-2015		
C1A 2-1	Condor DHSV Operations Report	6	06-Nov-2014	06-May-2015		
C1A 2-1	Condor XMAS Tree Service Report	6	06-Nov-2014	06-May-2015		
C1A 4-5	Condor XMAS Tree Service Report	6	06-Nov-2014	06-May-2015		
C1A 5-3	Annulus Top Up	12	07-May-2014	07-May-2015		
C1A 2-4	Condor DHSV Operations Report	6	08-Nov-2014	08-May-2015		
C1A 2-6	Condor DHSV Operations Report	6	09-Nov-2014	09-May-2015		
C1A 2-4	Condor XMAS Tree Service Report	6	09-Nov-2014	09-May-2015		
C1A 4-6	Condor DHSV Operations Report	6	09-Nov-2014	09-May-2015		
C1A 4-6	Condor XMAS Tree Service Report	6	09-Nov-2014	09-May-2015		
C1A 4-1	Condor Wellhead Service Report	12	10-May-2014	10-May-2015		



Bespoke Reports





Well CTP1 Well Summary Sheet

Well Property	Value					
Alternative Well Name	CTP1					
Field	Catcher					
Well Type:	Oil					
Risks	H2S					
Flow Potential	100					
Licence No.	12345					
Licence Operator	Premier Oil					
Duty Holder	Aker					
Well Operator	Wood Group					
Original Rig Name / Rig Contractor	Ensco 100					
Depth Measurements Unit	A					
Rotary Table Elevation MSL	158					
Water Depth MSL	304ft					
Datum	Rotary Table					
Installation Type	Platform					
Drilling System	Drillquip					
Well Surface Datum (Lat):	56° 46° 19.0297' North					
Well Surface Datum (Long):	0° 46" 23.8218" East					
Well Profile	Horizontal					
Well Location (TD) Lat	45 46' 56.232 N					
Well Location (TD) Long	0 46' 4.886 E					
Total Depth	(8,800 ft MD BRT; 4,555ft TVD SS)					
Maximum Inclination / DLS (depth)	75					
Current Well Status	Completed Producer					
Last Completion Date:						
MAASP (psi)						
Wellhead Protection Structure	Fish Safe					
Wellhead Details	Vetco					
Tree Details	Drill Quip 5kpsi - 5" x 2" VXT					
DHSV Details	Halliburton SSSV					
Spud Date:	10-Jul-15					
Date Reached TD	17-Mar-16					
Completed	13-Apr-16					
End of Opertations	05-Dec-16					
O EXPRO	SafeWells	Page 1 of				



WIST Premier Oil

		Well		Spud Last GVI		VI	Wel	I Integri	y Test	Risk Assessment		Dispe	nsation				
	Name	Туре	Status	Date	Completion Date	MAASP	Date Last Fre	q. Date Next	Date Last	Freq.	Date Next	Date	Ref.	Ref.	Expiry Date	Integrity Status	Comment
	Chim	Natural Flow	Producer				2 Ye	ar		0 Year						No Concern	
	CS-16	Natural Flow	Producer				2 Ye	ear	20/07/2015	1 Year	20/07/2016					No Concern	
	CS-17	Gas Lift	Producer				2 Ye	ar	20/07/2015	1 Year	20/07/2016					No Concern	
	Dua 5XRE	Water Injector	Abandoned				2 Ye	ear		1 Year						No Concern	
	Gajah Baru	Gas Lift	Abandoned				2 Ye	ear	20/07/2015	1 Year	20/07/2016					No Concern	
	Genra Bal	Natural Flow	Producer				2 Ye	ar	22/07/2015	0 Year	22/07/2015					No Concern	
	Glam Gas	Gas Lift	Producer				2 Ye	ar	22/07/2015	0 Year	22/07/2015					No Concern	
	Glam Pro	Subsea	Producer				2 Ye	ar	22/07/2015	1 Year	22/07/2016					No Concern	
Test	Glamis Inj	Water Injector	Injector				2 Ye	ar	22/07/2015	0 Year	22/07/2015					No Concern	
Locati	h1	Subsea	Producer				2 Ye	ear		1 Year						No Concern	
Test Location (42)	H2	Subsea	Producer				2 Ye	ear		1 Year						No Concern	
	не	Subsea	Producer				2 Ye	ear		1 Year						No Concern	
	Hunter	Subsea	Producer				2 Ye	ear		1 Year						No Concern	
	J321	Subsea	Producer				2 Ye	ar		1 Year						No Concern	
	J4Z	Subsea	Producer				2 Ye	ar		1 Year						No Concern	
	My Well	Natural Flow	Abandoned				2 Ye	ar		0 Year						No Concern	
	Rita	Subsea	Producer				2 Ye	ar	02/12/2016	1 Year	02/12/2017					No Concern	
	Solan	Natural Flow	Producer				2 Ye	ear	22/07/2015	0 Year	22/07/2015					No Concern	
	Solan inj	Water Injector	Injector				2 Ye	ear	22/07/2015	0 Year	22/07/2015					No Concern	
	Training	Water Injector	Injector				2 Ye	ar		0 Year						No Concern	
	Vietnam	Natural Flow	Producer				2 Ye	ear	20/07/2015	1 Year	20/07/2016					No Concern	

SWRR	Suspended Well Risk Review.
	Indicates the DHSV being locked open. (Sleeved).
Red Text	Highlights a non-compliance with WIMS criteria.

_							
ı	WFM	No Concern	Low Concern	Medium Concern	Significant Concern	High Concern	Critical
ı	Action Code	AC #0	AC #1	AC #2	AC #3	AC #4	AC #5
ı	Well Count	141	15	0	4	6	10
ı	%	80.1	8.5	0	2.3	3.4	5.7

Back to the journey...



Where are we now?

- Create a baseline of well integrity statuses
- Establish workflows to manage the well integrity issues more effectively
- Adopt a proactive approach to well integrity for growing well stock
- All 82 wells on the system
- All wells have a risk score, well histories and key data uploaded
- Integrity tests can be entered direct by CROs
- Automatic notifications and reports generated by the system
- Interventions carried out on 6 wells so far in 2017 to improve integrity status
- Rolling-out to legacy E.ON assets in Q2
- Immediate benefit is **awareness** of historic well stock

Back to the journey...



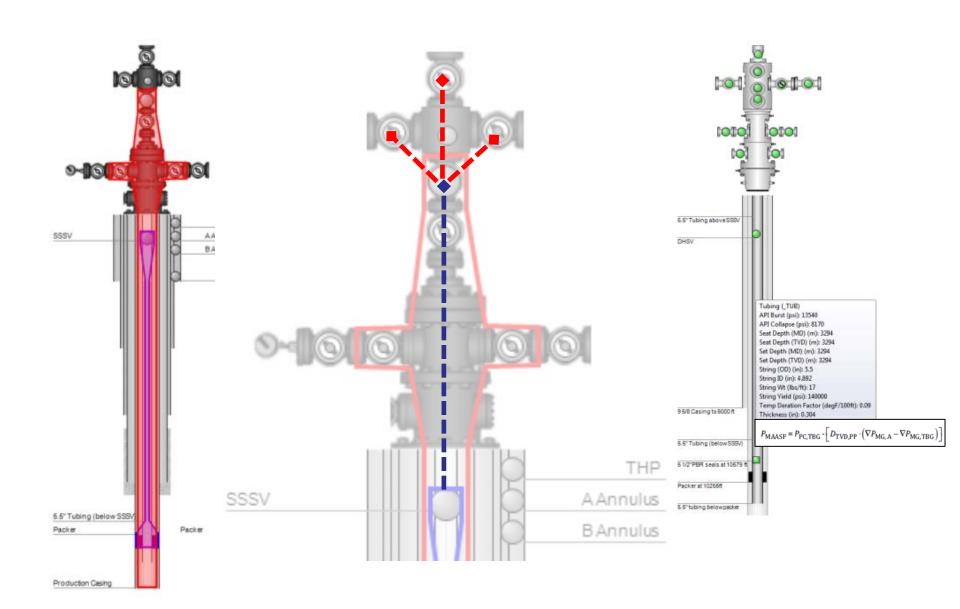
Where next?

- API 6AV2 full integration of leak rate formulas
- All assets self-entering test data, ensuring a smooth workflow
- One click sign-on, build well integrity awareness
- Dashboard style output?
- Various other features available...!



Next Steps: Barrier Schematics, MAASP





Conclusions



Multiple benefits observed:

- Improved well integrity awareness allowing proactive issue management
- Alerts and notifications aid communication and swift issue resolution
- TEXPA
- More informed, consistent decision making
- Immediate test results, reduced administration and potential reduction in production downtime
- Well integrity culture growing within the organisation

Some more work still to do!













































