

Long term well plug integrity assurance

A probabilistic modelling approach

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Background

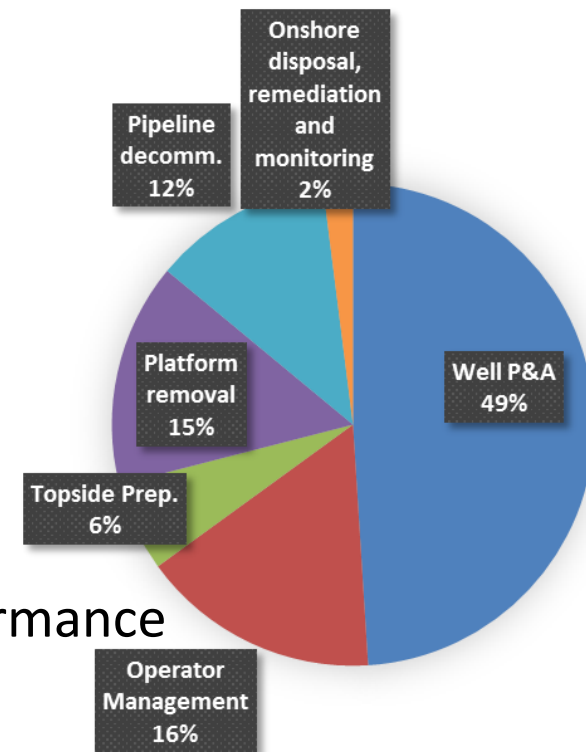


Well P&A required to protect **people** and **environment**, prescribed by **regulations** and remains responsibility of operator in **perpetuity**

- Across the North Sea between 2017 and 2025
 - 349 fields to be decommissioned (214 on UKCS)
 - 2500 wells for P&A
- £1.8bn for decommissioning on UKCS (2017)
 - 49% spent on P&A
- P₅₀ estimates of £60bn to be spent up to 2025
 - Target to reduce to £39bn

HOW?

- New technology → step change in costs & performance
- Risk based approach to P&A design



[1] Guidelines on Qualification of Materials for the Abandonment of Wells, Oil & Gas UK, 2015

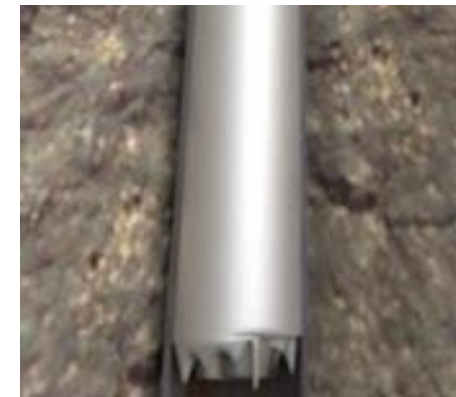
[2] Decommissioning Insights 2017, Oil & Gas UK, 2017

[3] Reducing the bill for well abandonment. Jahre-Nilsen, P., DNV GL, 2016

Challenges: Current practice & guidelines



- Cement: the de facto barrier material
- Well data varies with age and region
- Most P&A jobs require rigs
- Regulations and guidance differ between regions
- Prescriptive guidelines: a barrier to introduction of new technology
 - New materials: resins and Bismuth alloys
- UK Regulator imposes eternal responsibility
- Verification test: life assurance limitations



[4] Muchison decommissioning, Neves, G. CNRI, 2014

[5] A case study: Rigless plug and abandonment on unmanned installations in North Sea, Halliburton, 2012

[6] Decommissioning case study pack, Claxton

Objectives

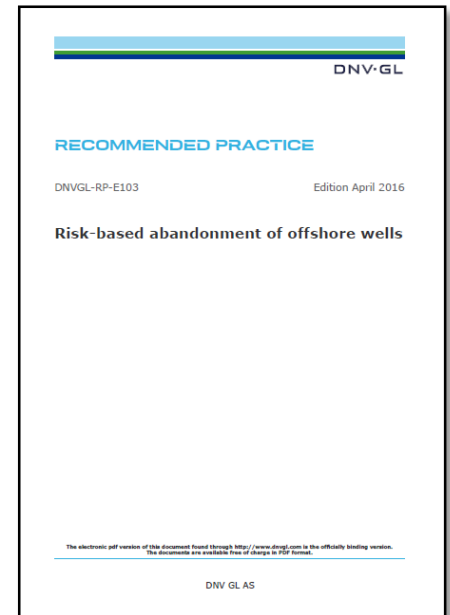


- Develop models and tools to support high integrity seal reliability prediction
 - Casing plugs
 - Annulus plugs
 - All well barrier elements
- Support technology qualification of new materials for P&A
- Prediction of plug life and overall well P&A integrity
- Supporting risk based approach to P&A design
- Supporting development of Bismuth alloys for P&A with a statistical plug life exceeding 3000 years

Benefits of a risk based approach to P&A



- Risk based P&A
 - Minimise environmental and safety risks
 - Optimise business risk
- Well specific P&A solutions
 - Simpler designs for lower risk wells
 - Increased focus on high risk wells
- Well barrier failure modes and failure mechanisms formally assessed
- Assess impact of new technology on risk
 - New plugging and sealing materials
 - New deployment technology

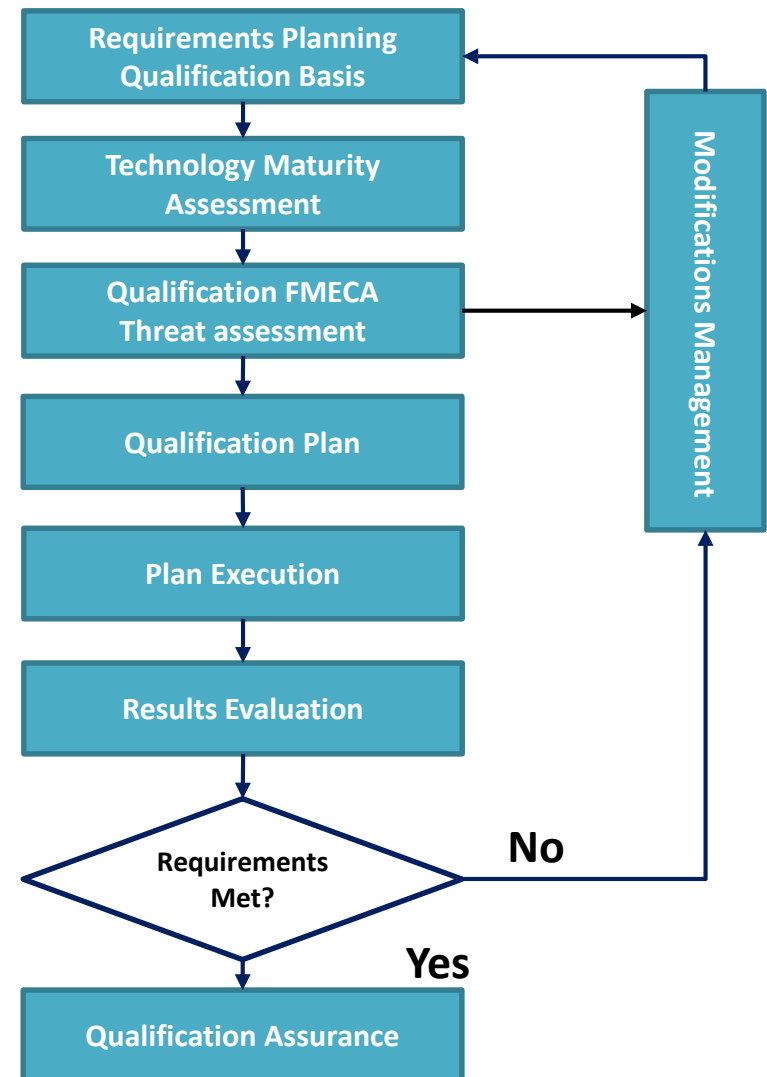
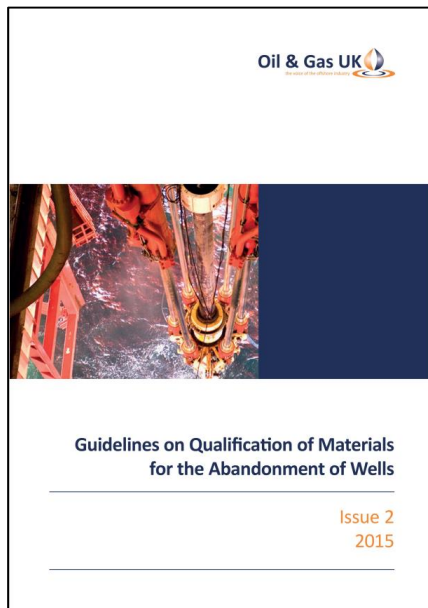


**Risk based approached combined with new technology
expected to deliver 30-50% reduction in costs**

Plug technology qualification guidance



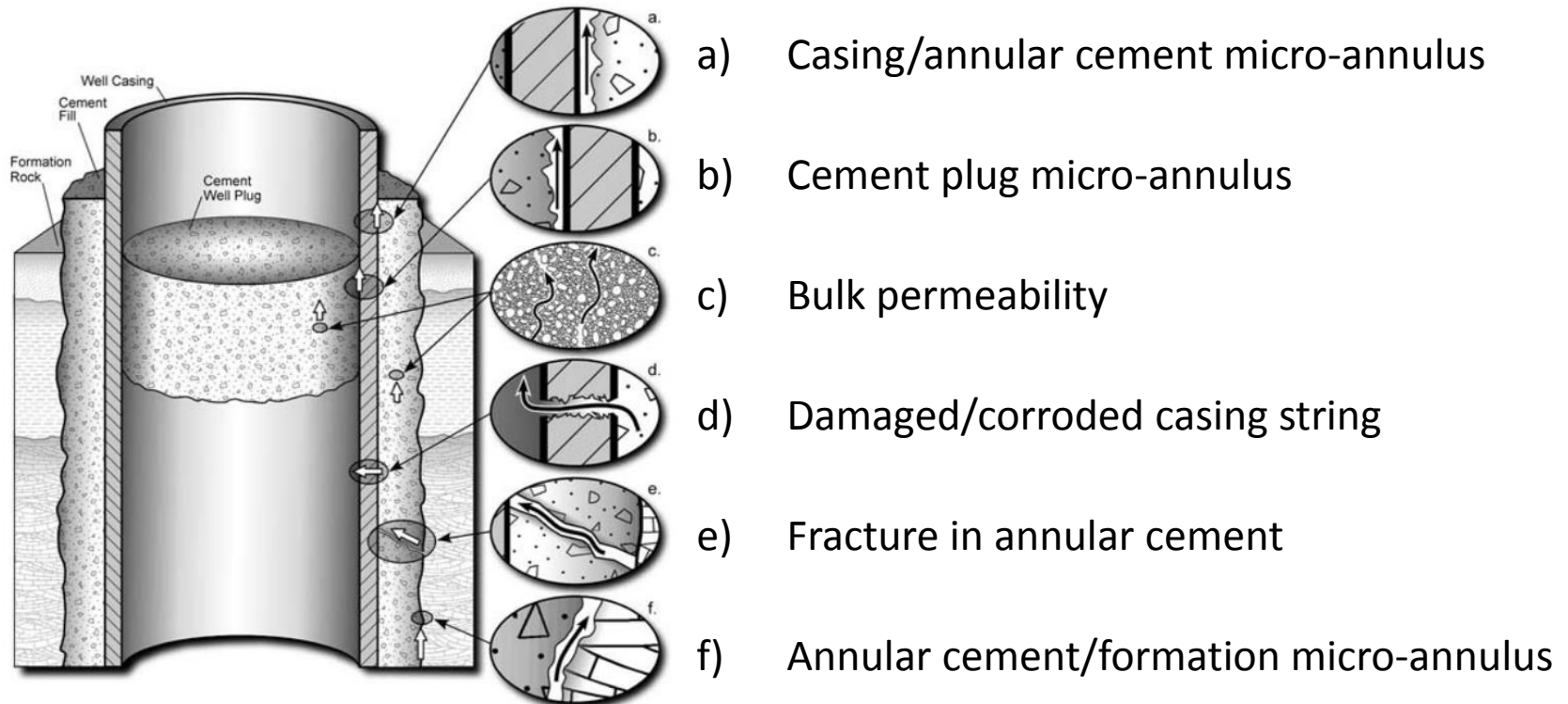
- New technology for P&A
- Technical Qualification Guidance
 - Oil and Gas UK: Materials and plug deployment focus
- TQP process guidance
 - DNVGL RP A203 or API RP 17Q
- TQP supports integrity assurance



Well barrier elements can fail



- Loss of barrier integrity a significant problem
 - Chance for hydrocarbon leakage to environment
 - Potentially irreparable for abandoned wells

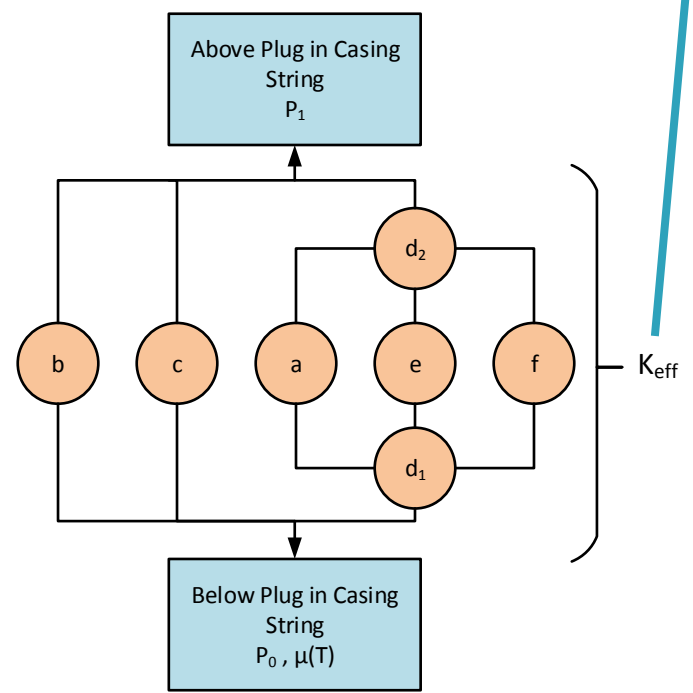
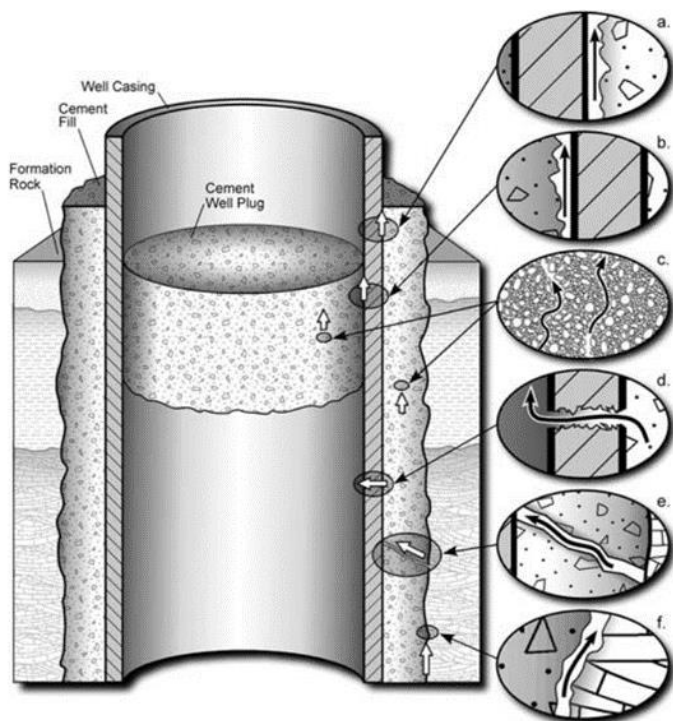


Leak potential for a well barrier



- Leak needs failed barrier element with pressure differential
- Darcy's equation used to assess flow potential for each path between isolated zones
- Plug failure logic represented as flow path block diagram

$$Q_{WB} = K_{eff} \frac{1}{\mu} \Delta P$$



Each mechanism has likelihood and consequence

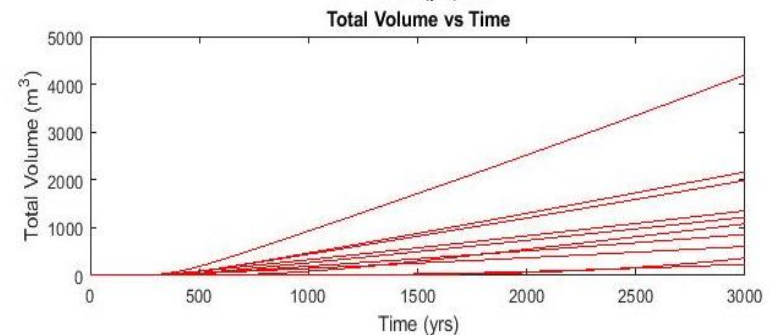
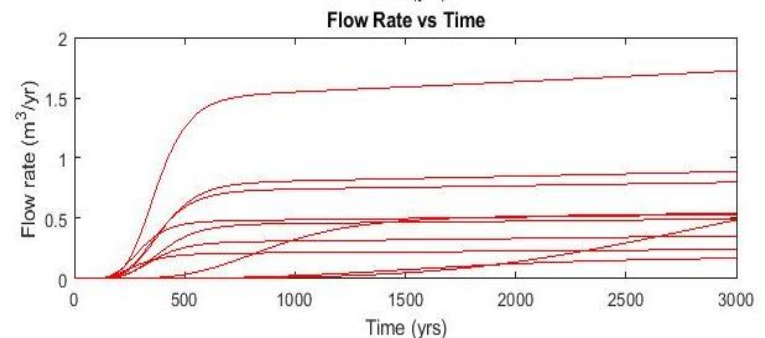
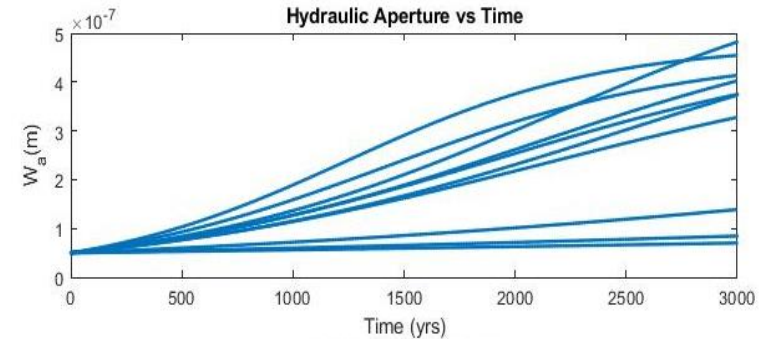
Impact of uncertainty on long term WB performance



- Well barrier element parameters
 - Sampled distributions reflect degree of confidence / uncertainty
- Model parameters are dynamic
 - Time and environment dependent
 - Requires construction of material specific degradation models
- Leak rates and volumes
 - MCS approach
 - Demonstrates sensitivity of output to input parameters

Multiple barriers will improve reliability performance

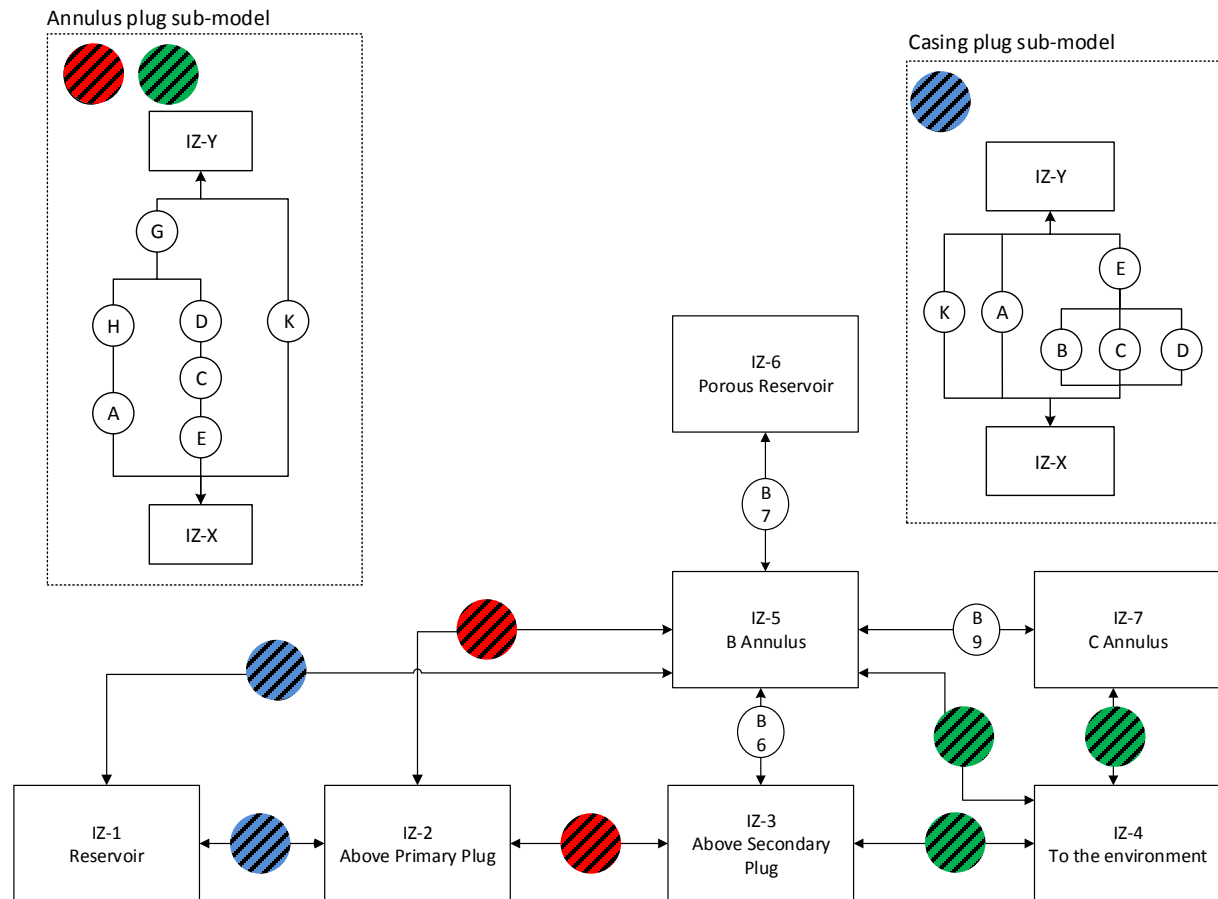
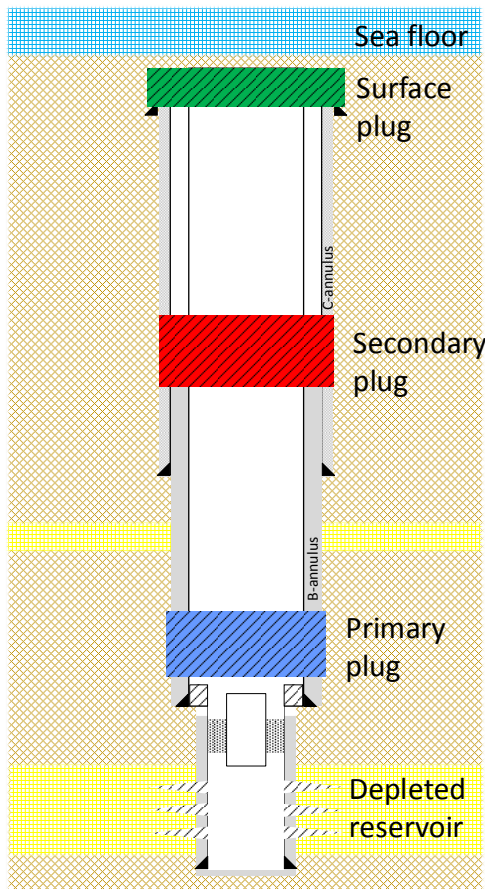
Requires a system model



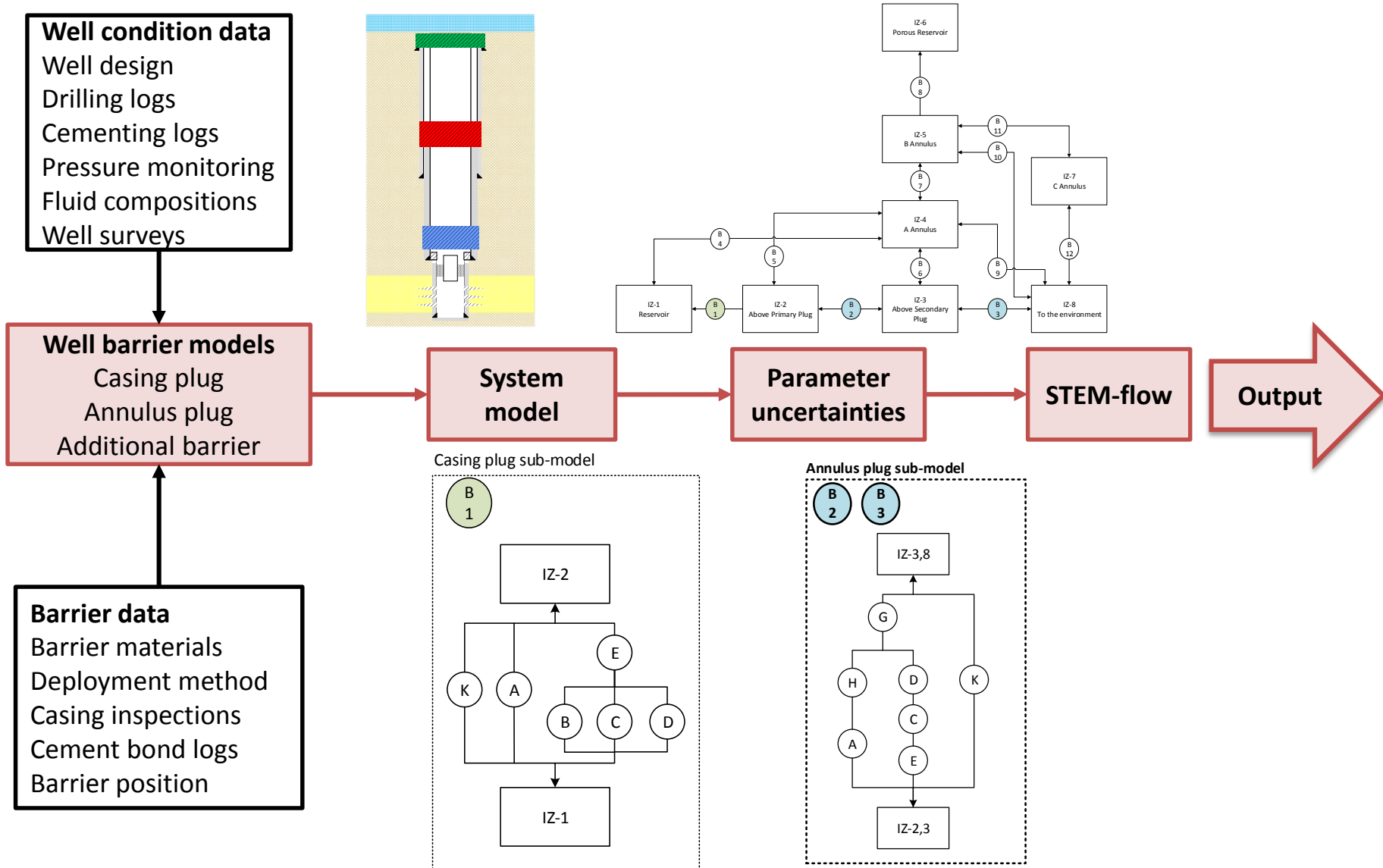
System model for well P&A: STEM-flow



- Multiple plugs, barriers and zones to be isolated
- Requires system model - **Seal Technology Evaluation Model (STEM-flow)**



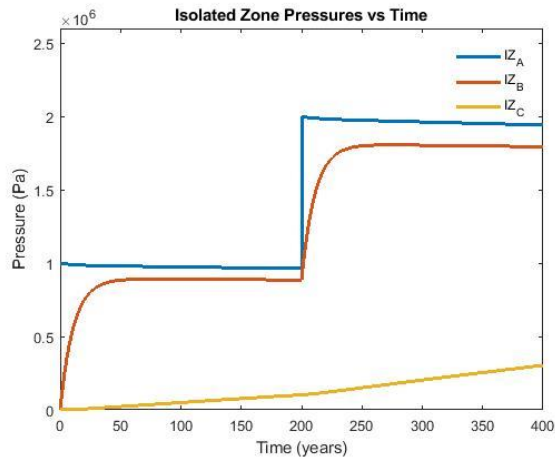
Well P&A integrity system model



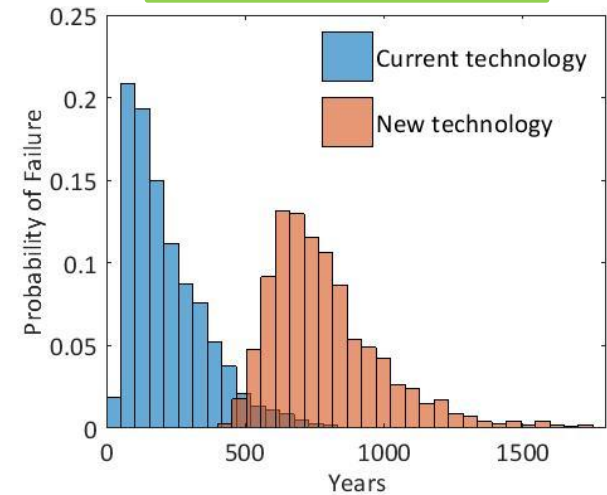
Well P&A integrity modelling output



Pressures

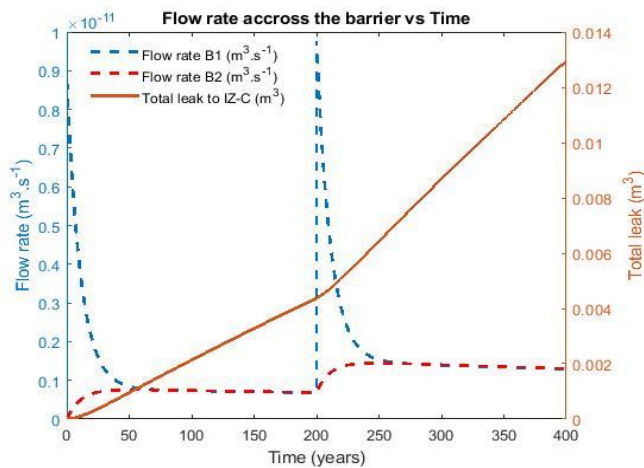


Statistical life of plug



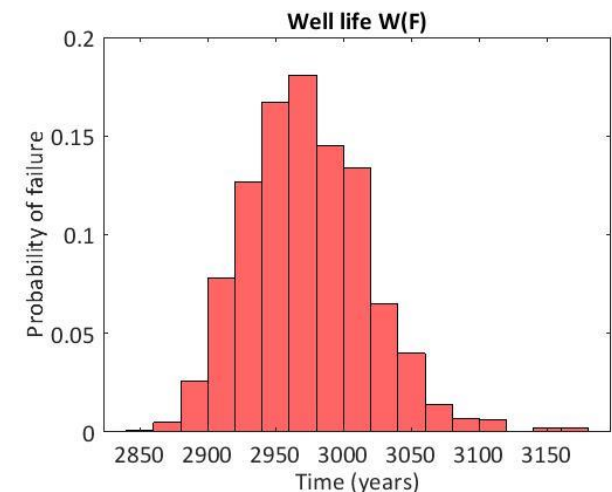
Output

Leak rates & volumes

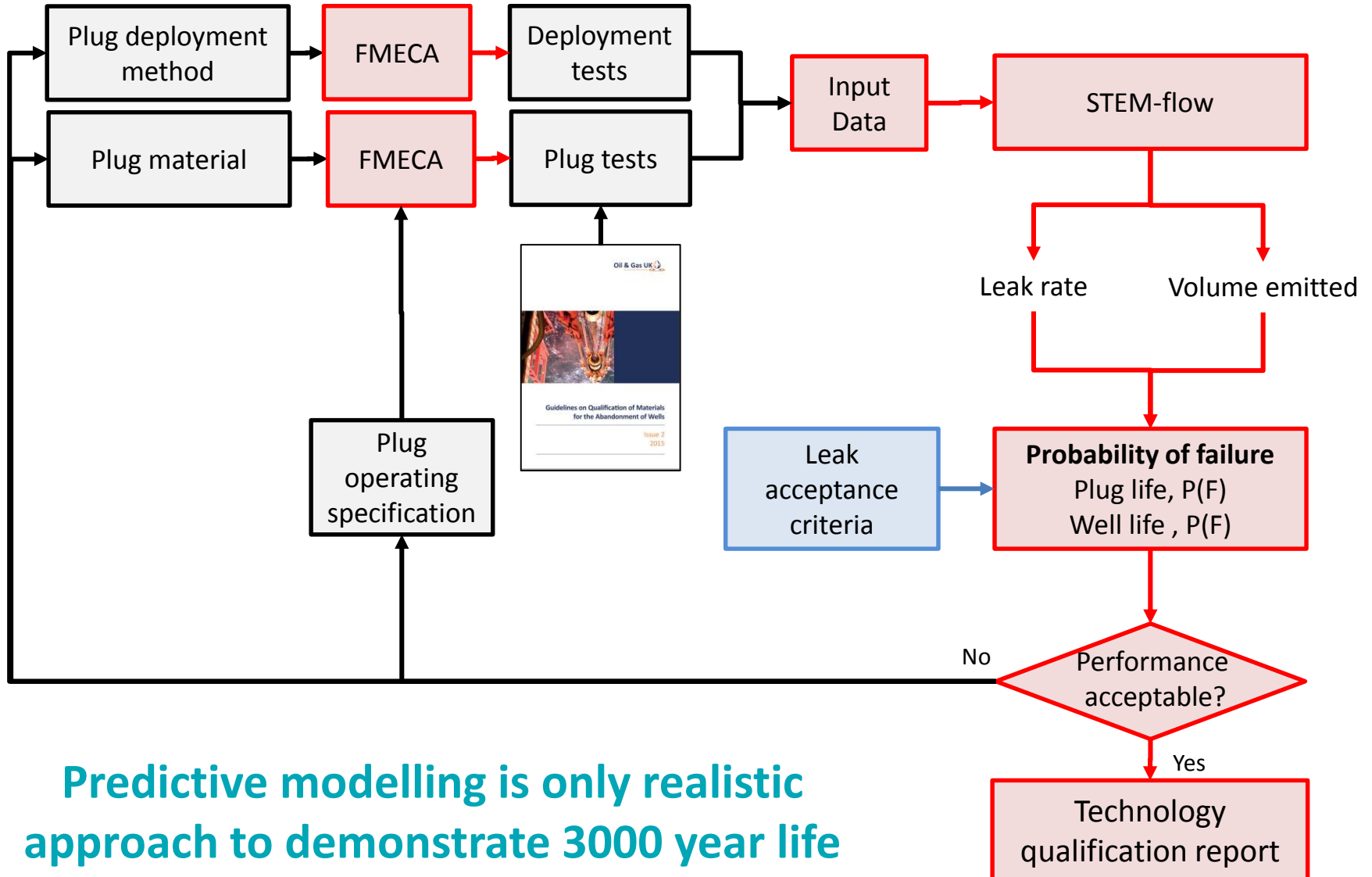


Leak acceptance criteria

Statistical life of well

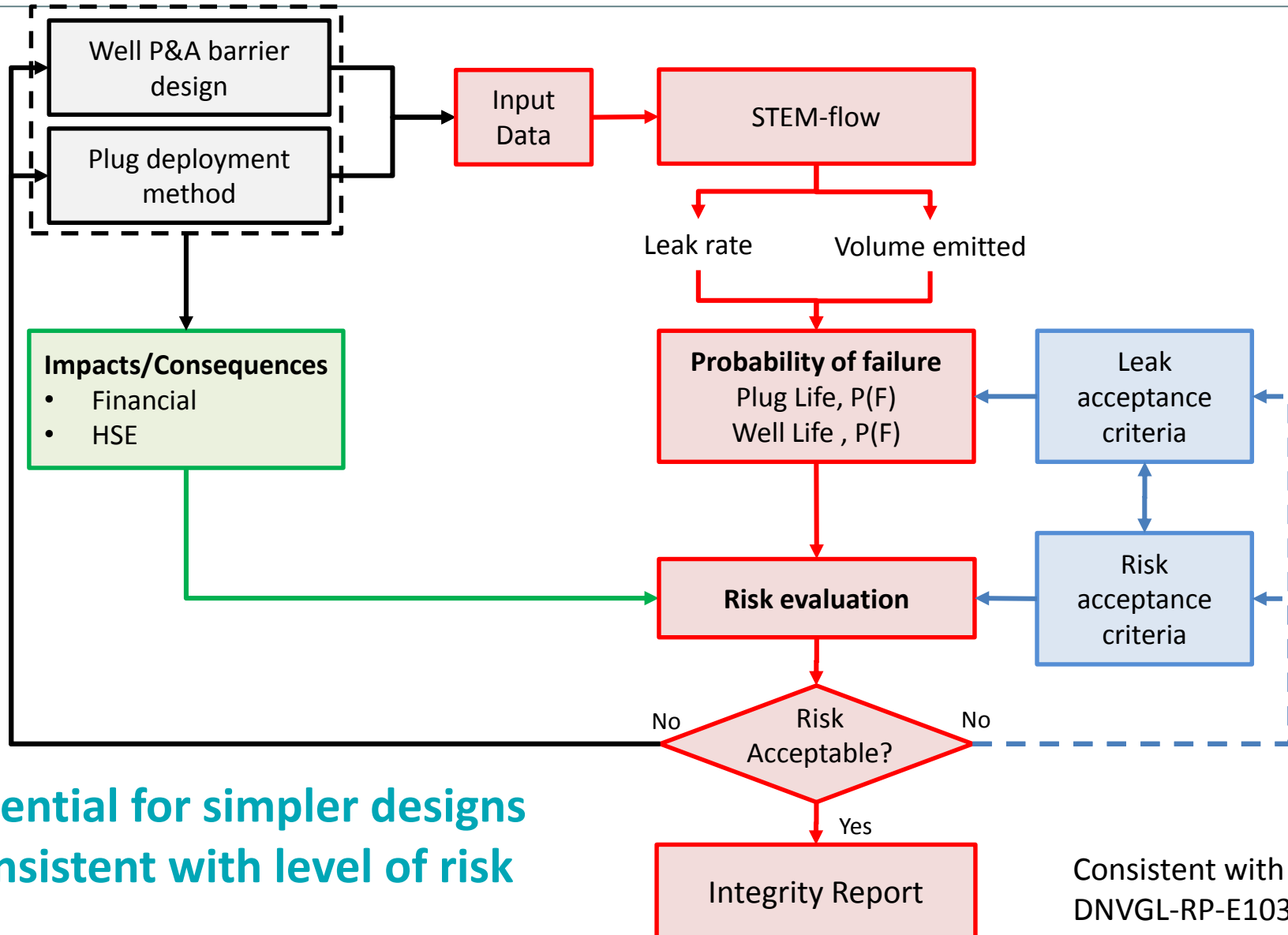


Support for seal technology qualification



Predictive modelling is only realistic approach to demonstrate 3000 year life

Support for risk based well P&A integrity modelling



Potential for simpler designs
consistent with level of risk

Summary of STEM-flow applications

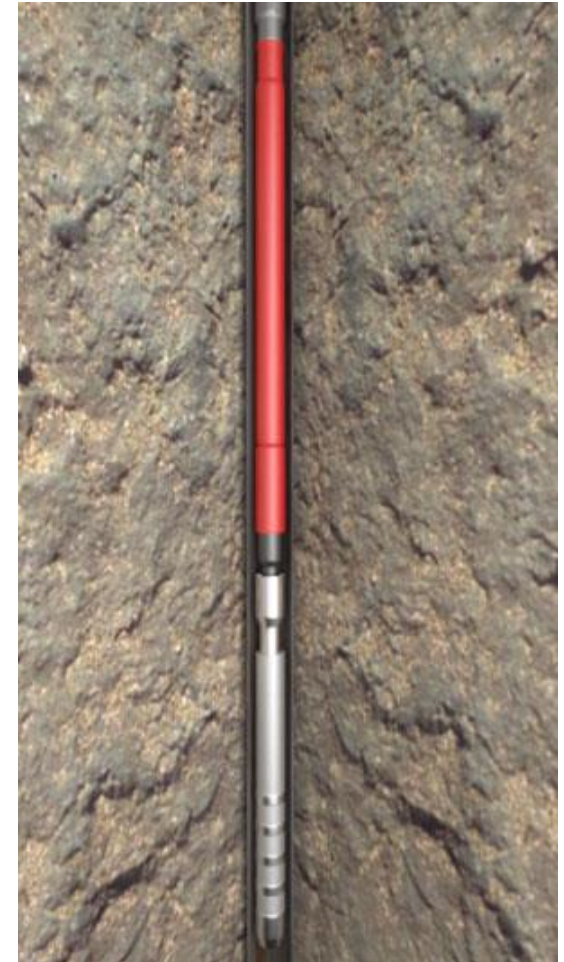


Application

- Predictive STEM-flow tool
 - Individual & multiple plugs
 - Statistical life and well integrity risks

STEM-flow provides support for

- New P&A technology development
 - Technology qualification / risk assessments
 - New plug / sealing materials and technology
 - Novel deployments
- Operator integrity assurance
 - Assessment of plugging / sealing technology
 - Existing technology
 - New technology
 - Quantitative evidence to support P&A well integrity assurance



Rawwater Bismuth alloy plug installation



Astrimar

Thank you for listening

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