

# Facility Maintenance Review

Delivering data driven maintenance optimization

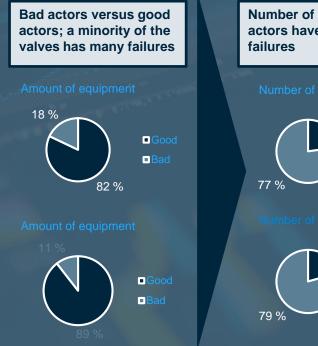
Haaken Ahnfelt Topsides UK November 2020

© 2020 Oceaneering International, Inc. All rights reserved.

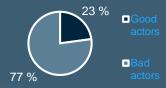
### **Improvements for Mature Assets – Find the Good Actors**

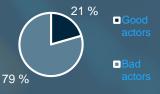
Data provides insight to operational performance.

Use this information to improve Preventive Maintenance programs.



Number of failures: bad actors have many







Maintenance programs are made prior to operations and change little



Most equipment will be GOOD actors



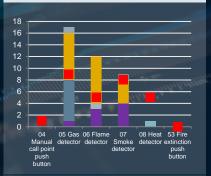
**Responsible plans** made pre-operation protect against BAD actors

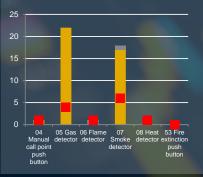


Use available data responsibly and differentiate maintenance plans

#### **Mature Assets and Potential for Improvement - CASE**

Number of failures compared to failure requirements

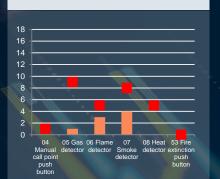


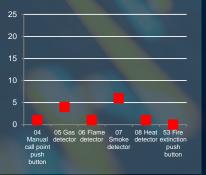


#### Failures categorized based on risk assessment

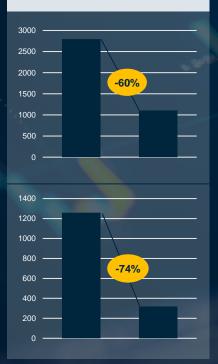
Test	Category
ISO Functional Test	Dangerous Undetected
ISO Periodic Maintenance	Quickly discovered failures
ISO Inspection	Quickly discovered failures
ISO Periodic Condition Monitoring	Quickly discovered failures
ISO Continuous Condition Monitoring	Quickly discovered failures
ISO Production Interference	Non, other types of failures
ISO Casual Observation	Non, other types of failures
ISO Corrective Maintenance	Non, other types of failures
ISO on Demand	Non, other types of failures
ISO Other	Non, other types of failures

### Categorize failures based on risk to see real risk picture





#### Eliminate functional testing with low return on effort



### **Facility Maintenance Review**

Capturing the potential to drive improvement



Use consistently available data Require little data manipulation



Focus on equipment and maintenance activities with high potential for optimization



Careful scoping to ensure delivery



Follow defined rule-sets to identify and highlight potential OPEX reduction

Be agnostic to CMMS type, asset registers and terminology



## **Delivering Data Driven Maintenance Optimization**

#### **Streamlined Asset-based Maintenance Optimization**

- Limited engagement with operator, no interface with the CMMS, and no software licenses or fees
- Support analysis and scope determination with an analytics tool
- Rapid analysis and delivery of results
- Expedites implementation of maintenance optimization
- Select scope to secure timely delivery of improvement in CMMS

(CCEANTERNE)	toMATO Facility Review Dashboard Admin * Legout Logged in iross1@o	r as: seaneering.com			toMATO Foolity Review Databased Admin • Lagout Logged In action 1000000000000000000000000000000000000
PM-hours PM-hours, High Freq. PM-hours, Eq and Crit.	DamperFlick, previn an Fair, WAZ Office, Two Han	Annualised number of high frequency PM-hours per equipment typ	ve	PM-hours PM-hours, High Freq. PM-hours, Eq and Crit.	
Good Actors, Non-SCE Good Actors, SCE	Hote ELU-25 Store Offs.cdw.bes.syst Hote ELU-25 Store Comp.ceth HC DOG Offs.cdw.bhote Q gas QC Store Fic Domogrammers.et	-		Good Actors, Non-SCE Good Actors, SCE	
eq.	Junct daw, Fe			eq.	
	CruneAlle, mic. Compasson, mic. Harafach, Compass Dilling outpoment Pump_centrific25 km Pump_dubtragen, -50. Hotat, L.C.				79
	Turbins, Gai Generali Offic.ac.unitation Offic.ac.hydrift.con Elevator.chriveEleave o 200	400 600 800 PM Hours-Annualised	1000 1200 1400		



### **Achieve results**

**Streamlined Asset-based Maintenance Optimization** 

Prototype Maintenance Review Tool and Process applied to a European offshore asset in Q4 2019

Use analytics tool to identify and communicate about potential and scope

Careful selection of scope for fast delivery

Operator implemented our recommendations in January 2020 with significant results



27% reduction in updated maintenance plans



### Summary

#### **Streamlined Asset-based Maintenance Optimization**



#### Apply a structured approach to optimization analysis:

- Identify maintenance and inspection optimization opportunities that can be readily implemented to reduce asset maintenance burdens
- Pinpoint core crew, specialist, and vendor maintenance that can safely be deferred
- Make your POB count by focusing on critical tasks and optimizing work effort
- Support a robust, structured deferrals strategy for non-critical maintenance activities
- Help understand and reduce your backlog





Connecting What's Needed with What's Next™