# OPTIMISE PRODUCTION AND IMPROVE WELL ACCESSIBILITY WITH NOVEL REFORMED EXPANDABLE TECHNOLOGY

SPE Aberdeen - Well Decommissioning 2021 Tyler Whitney & Cherish Sims

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Operator in Papua New Guinea had a shallow tubing collapse, preventing access to the wellbore below. The shallow depth prevented a traditional swaging approach.

#### **Objective**

• Open collapsed tubing ID (without milling), run tubing cutter, cut and pull tubing for abandonment

#### **Solution & Result**

• The ReForm system was deployed, ID was opened, and cutter deployed.



### Area of Concern



- 5-1/2" 17# K-55 LTC tubing
- Collapse began at 9m RKB, ~2m below ground level, and was of unknown length.
- Production packer and/or injection valve leak – could not access below collapse to determine leak path.
- Corrosion/erosion may have affected the tubing in this area
- Tubing was collapsed with effectively no gap, "pinched flat"



## **Proposed Tool Operation**



#### **Reform Cone**

Shape provides easy entry in to collapsed section OD chosen based on goals of operation and collapse severity

### **Drive Unit**

This pressure will extend the mandrel and apply force to the reform cone

### **ID Anchor**

The ID anchor sets inside the tubing/casing and anchors the tool shaft to the tubing/casing.



## **Proposed Rig Up**





- Make up landing joint for ID Anchor to bite
- Provide removable pressure cup above tool to direct flowback to flowline while tool across BOPs
- Provide two sizes of drive units for twopass forming of the tubing (intermediate and full drift) to reduce forces
- 3.250" and 4.760" Cones selected for compatibility with drive units and cutter pass through requirements

# Tool Testing







Crushed Pipe Prior to full scale test

Crushed Pipe partially reformed after first stroke

Fully Reformed after second stroke







#### 3.250" OD Cone Pass – Before and After





#### 4.760" OD Cone 2<sup>nd</sup> Pass – Before and After



### Deployment





- 1) Landing joint was made up to the  $5-\frac{1}{2}$ " liner hanger.
- Small OD tool was picked up and RIH to top of collapse at 10m -- Stroked with 3.250" Cone
- 3) Free movement down to 15m, POOH
- 4) Cutter could not pass, 2-7/8" tubing could not pass
- 5) Large OD tool picked up and tagged at 10m --Stroked 2x with 4.760" Cone
- 6) Small OD tool run in and tagged at 17m -- Stroked with 3.250" cone
- 7) Free travel to 20m
- 8) Large OD tool run to 17m -- Stroked 2x with 4.760" cone
- 9) Free travel down to 29m
- 10) RIH with cutter

### ANY QUESTIONS?

#### Thank You

Tyler Whitney SENIOR DESIGN ENGINEER

Cherish Sims SENIOR OPERATIONS COORDINATOR

CHERISH.SIMS@CORETRAX.COM

T. +44 (0)1224 872020 E. enquiries@coretrax.com www.coretrax.com

