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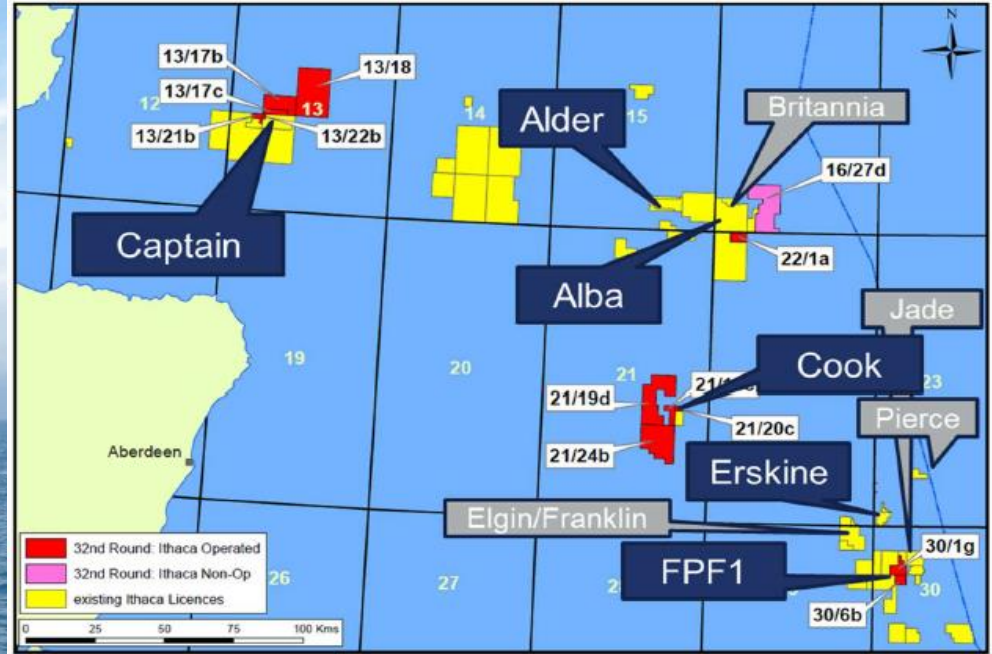
DEVEX 2021

Day 1 – Monday 7th June 2021

A Novel Sampling and Testing Procedure to Confirm Polymerflood Viscosity Retention at the Captain Field

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Captain Asset Overview



Ithaca-operated

Offshore UK North Sea

Sea depth 350ft

3 - 11 Darcy sandstones PWRI

1 billion barrels STOOIP

Discovered 1977

Oil 40 - 140 cP

$T = 31^{\circ}\text{C}$, $P_{\text{res}} = 1,270\text{psi}$ 94% watercut

Polymer solution yield and degradation

Displacing fluid viscosity = improved oil recovery

Emulsion based Anionic Hydrolysed Polyacrylamide polymer (HPAM)

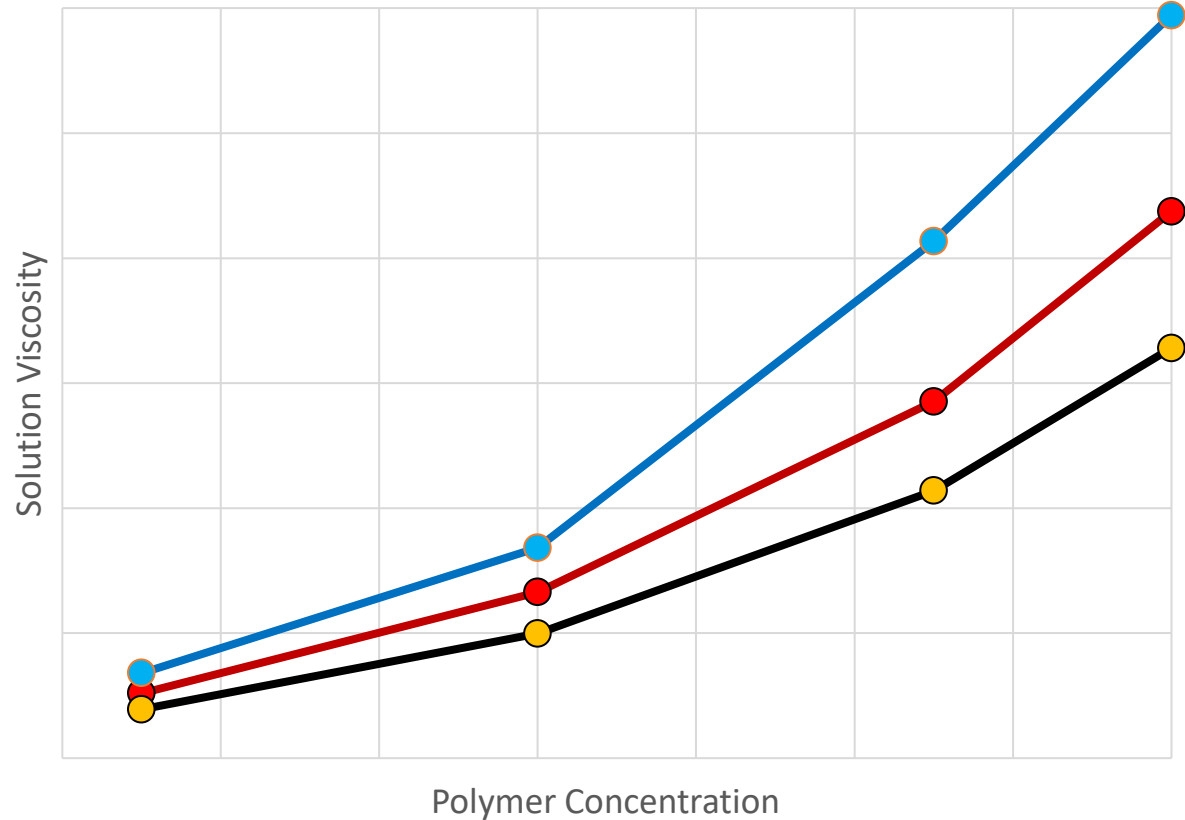
Polymer solution yield

Polymer degradation:

- Thermal
- Mechanical
- Chemical

Perceived risk of degradation at Captain

Financial impact



Opportunity identification

Believing vs. verifying

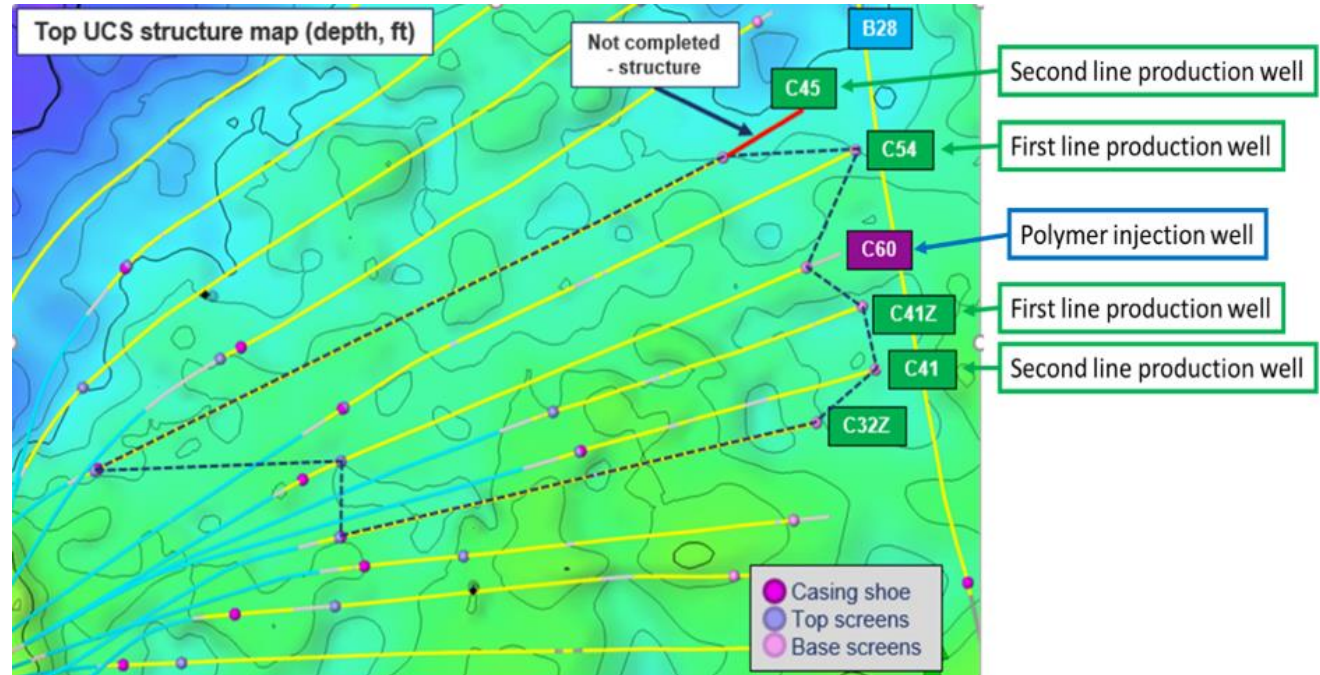
Field data:

- Opportunity
- Polymerflood status
- Well identified
- Sandface considerations

De-risking investment

Sampling challenges

- Subsurface
- Well intervention
- Offshore environment and climate
- Contamination

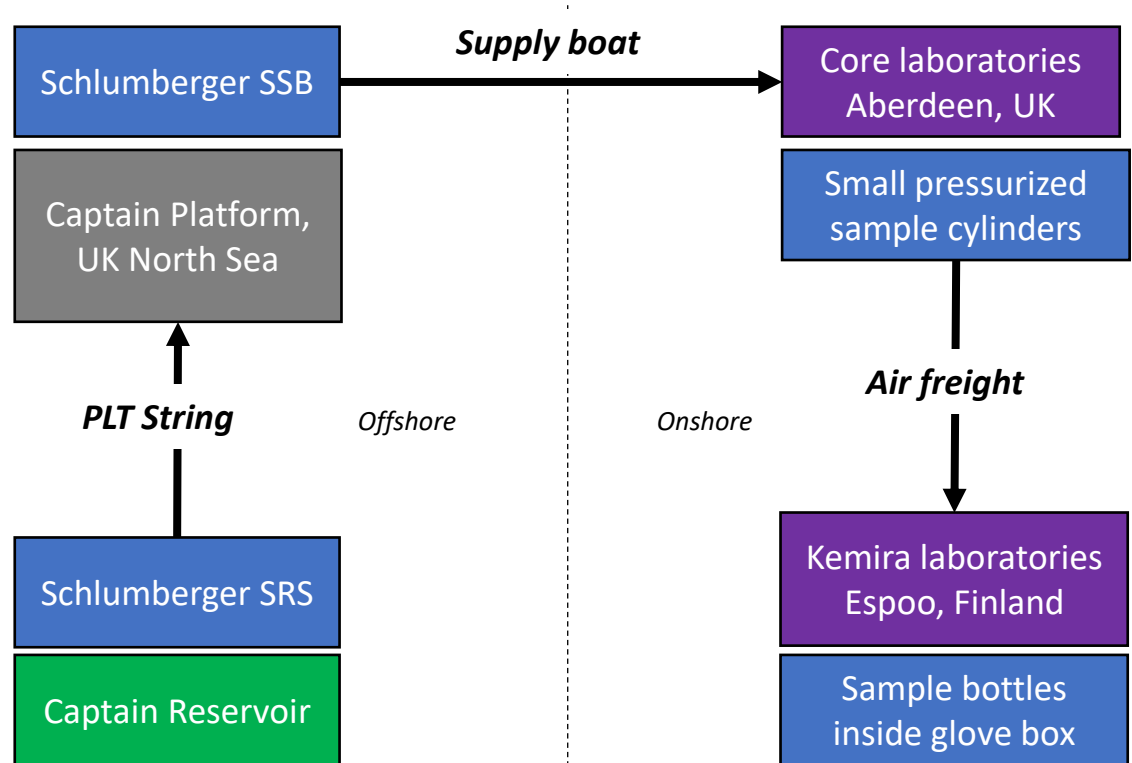


$$\text{Degree of HPAM degradation, \%} = 1 - \left(\frac{\text{Viscosity of produced sample, cP}}{\text{Viscosity of fresh HPAM sample, cP}} \right) \times 100\%$$

Sampling and transport considerations

Sampling considerations

- Reservoir sandface
- Schlumberger SRS
- Platform considerations
- Schlumberger SSB
- Transfer onshore
- Transfer to sample cylinders
- Air freight
- Arrival at Espoo, Finland

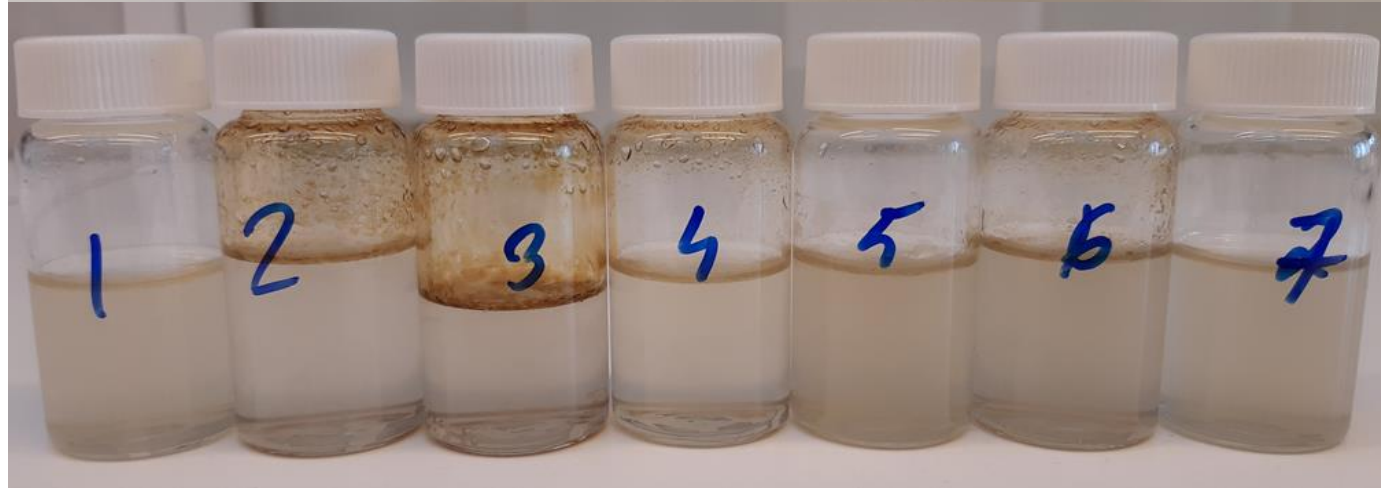


Sample bottle and solutions at laboratory

Samples received at lab in anaerobic conditions in pressurised cylinders



Cylinder at 30psi, transferred to sample bottles for viscosity measurement in glove box



Samples maintained in anaerobic conditions for viscosity testing

Brine composition and polymer concentration measured separately

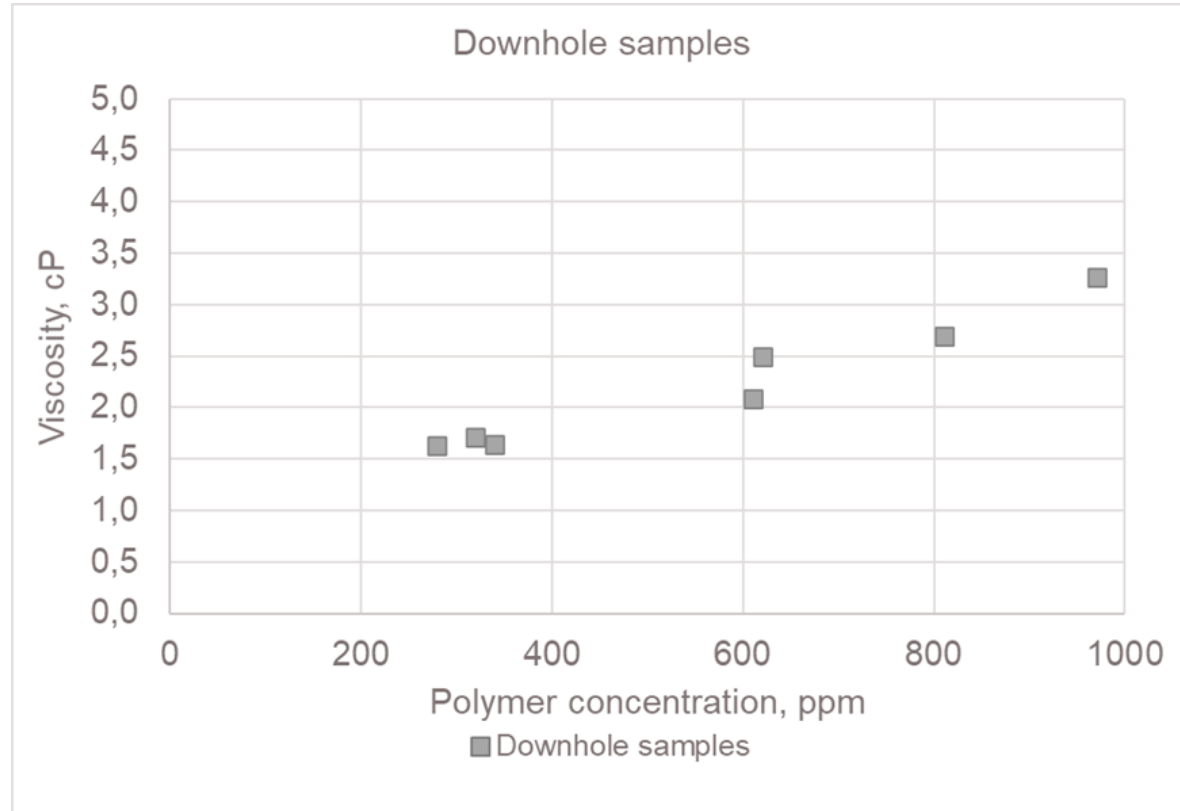
Viscosity retention from collected samples

Retained efficacy confirmed through viscosity measurement inside glove box

Brookfield viscometer used at 60rpm and 25°C

Graph shows the results of viscosity measurement from downhole samples as a function of concentration

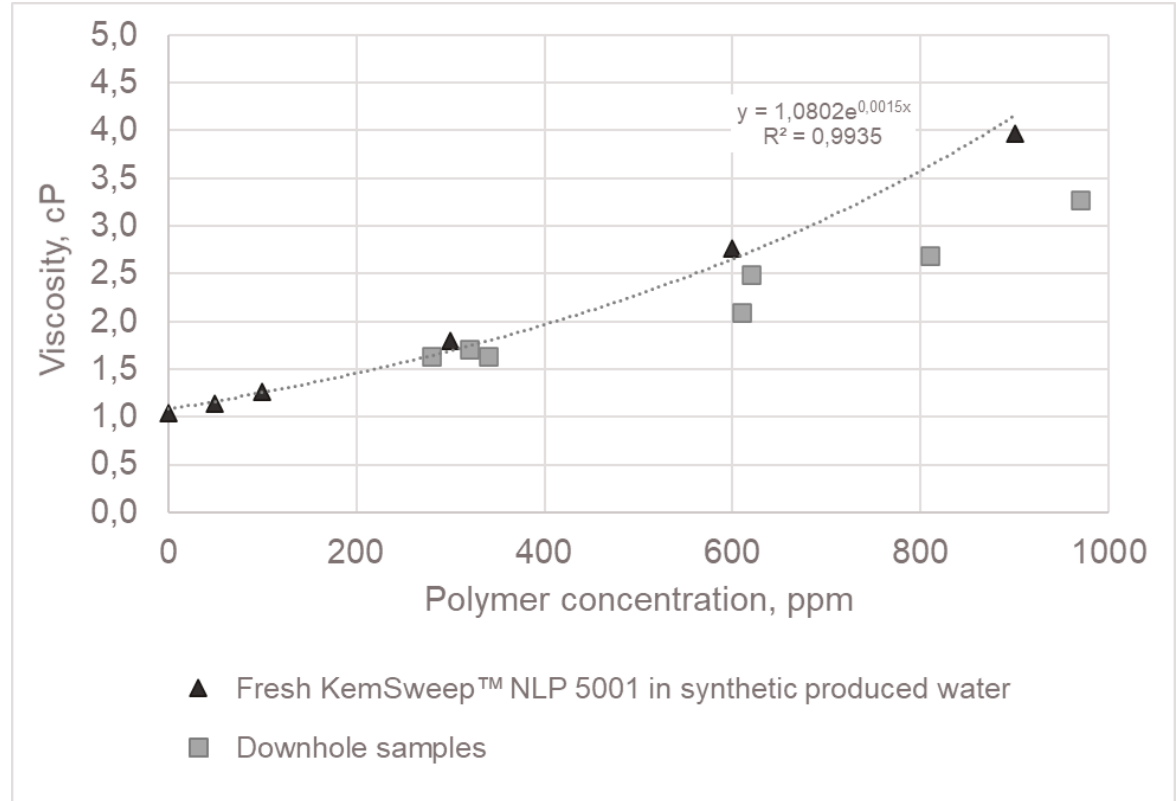
Viscosity increases with increasing concentration



Viscosity comparison to reference curve

Concentration - viscosity curve of fresh polymer solution prepared in a synthetic brine with equal salt composition

Graph shows the comparison of viscosity measurement from downhole samples with the expected viscosity of fresh polymer



Full table of results from samples

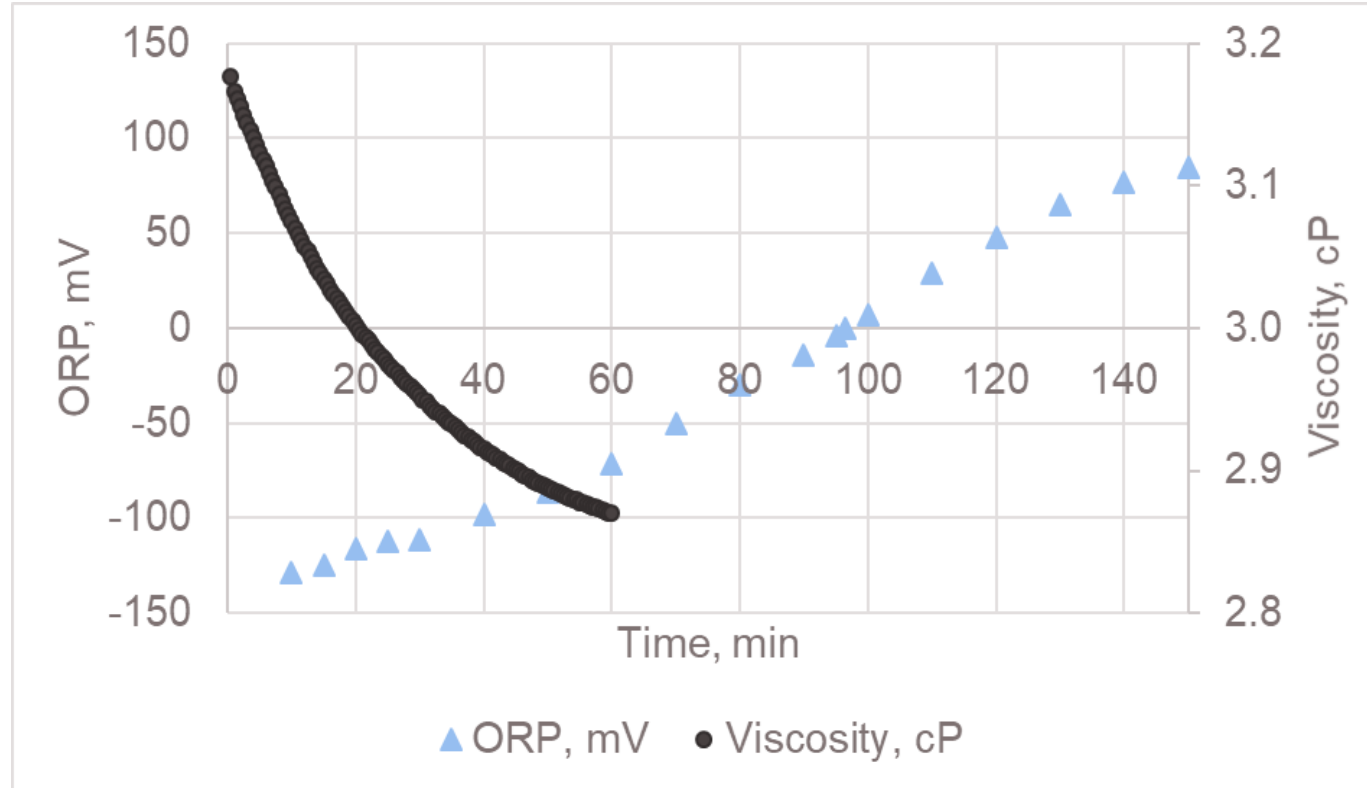
Sample number	Depth, Feet	Polymer concentration, ppm <i>(measured with SEC)</i>	Expected viscosity, cP <i>(based on fresh polymer in synthetic C54 brine)</i>	Viscosity measured with Brookfield, cP	Degree of polymer degradation, %	ORP, mV
1.0120	10,700	320	1.75	1.71±0.02	2 %	-317
1.0220	10,700	280	1.64	1.63±0.02	1 %	-312
1.0420	9,500	340	1.80	1.64±0.02	9 %	-302
1.0320	8,900	620	2.74	2.49±0.02	9 %	-306
1.0520	8,300	610	2.70	2.09±0.02	23 %	-377
1.0620	7,700	810	3.64	2.69±0.02	26 %	-379
1.0720	6,200	970	4.63	3.27±0.02	29 %	-318

Degradation test due to Oxygen ingress

After the anaerobic viscosity measurement, the remaining samples were removed from glove box.

ORP and viscosity (at constant shear rate 72 s^{-1}) as function of time were measured to understand the rate of changes upon exposure to oxygen.

The drop in viscosity is around 10% per hour



Summary and conclusion

Authors have demonstrated a recent assessment of polymer degradation potential within the reservoir for an offshore polymer flood

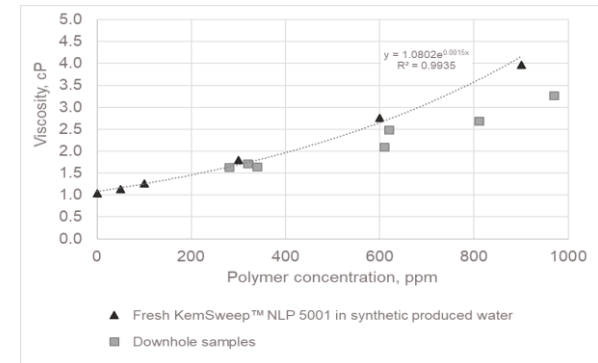
A method to quantify the overall degree of degradation in an active polymer flood through physical sampling and testing has been presented

Whilst simple in theory, this method requires the utmost care and diligence during all steps of sampling, storage, transport and testing in the lab, in particular:

- Oxygen ingress
- Sudden pressure changes

Following testing and analysis of the C54 well produced polymer samples, the team has quantified the degree of viscosity retention in the Captain reservoir.

Verification of viscosity retention, despite distances and time, adds greater certainty to future polymer flood EOR investment decisions in the Captain field



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