



**PRESSERV**

Making things last

# Reducing the environmental footprint for surface preparation and coating application for onshore and offshore assets

Cost Efficient, Simple and Fast Corrosion Mitigation



# What we strive for...

- ✓ No application tools necessary, applied as foils or stickers
- ✓ Pre -defined thickness of barrier preventing water and oxygen ingress
- ✓ Adhesion to almost any surface, steel, existing coatings
- ✓ Does not age, retaining barrier properties eliminating crevice corrosion
- ✓ Safe for the applicators and the environment, low CO2 footprint
- ✓ Maintenance and worry free asset protection

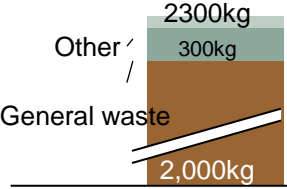


# STOPAQ

Visco-elastic Corrosion Prevention & Sealant Technology. A broad range of innovative and patented products with unique, fluid-like properties.



# Client scheme evaluating Stopaq, 100m2

CRITERIA	BLAST & PAINT	STOPAQ	PERFORMANCE
Waste		11kg	>99% Waste reduction
Carbon emissions	<ul style="list-style-type: none"><li>› Sourced from beach or mining in India or Australia; requires 22,000km transport by bulk carrier</li><li>› Special transport (separate A+B)</li></ul>	<ul style="list-style-type: none"><li>› EU/Norwegian origin</li><li>› Regular cargo</li></ul>	≥90% Reduced carbon emissions
Safety	<ul style="list-style-type: none"><li>› Hazard labeled</li><li>› Flammable</li><li>› Allergic reaction to skin due to high chemical exposure</li><li>› Requires respirator mask given the dust content and exposure</li></ul>	<ul style="list-style-type: none"><li>› VOC / CMR free</li><li>› Non-flammable</li><li>› No chemical exposure</li><li>› No dust content nor exposure</li></ul>	Non-hazardous material and exposure
Performance	<ul style="list-style-type: none"><li>› 10+ years maintenance interval</li><li>› 24 months shelf life</li><li>› 24-36 hours intervals between layers – system several days.</li></ul>	<ul style="list-style-type: none"><li>› 30+ years maintenance interval</li><li>› Unlimited shelf life</li><li>› Hot or cold applied</li><li>› Complete system in same day</li></ul>	3x Extended maintenance interval

Cases must include ALL relevant baseline info.

- Type of object.
- Corrosion grade.
- Coating system and thickness.
- +++

**Conclusion:**  
Stopaq significantly minimizes the waste treatment and improve the environmental impact in project.  
Stopaq represent a higher performance and also brings safety benefits for our operators.





Most of our clients is ISO 50001  
Energy Management certified.

*ISO 50001 is for organizations committed to addressing their impact, conserving resources and improving the bottom line through efficient energy management.*

Whether the companies receive  
support schemes or not, it is a matter  
of license to operate.

By replacing blast and paint Stopaq  
system is in a unik position to help  
these companies to achieve their goal.

# THE WASTE HIERARCHY

## Stages

## Include

### Prevention



Using less material in design and manufacture.  
Keeping products for longer; re-use. Using less  
hazardous materials

### Preparing for re-use



Checking, cleaning, repairing, refurbishing,  
whole items or spare parts

### Recycling



Turning waste into a new substance or product.  
Includes composting if it meets quality protocols

### Other recovery



Includes anaerobic digestion, incineration with  
energy recovery, gasification and pyrolysis which  
produce energy (fuels, heat and power) and  
materials from waste; some backfilling

### Disposal



Landfill and incineration without energy recovery

## Stopaq

### For the operator:

- No VOC
- No chemical exposure to skin
- No self-produced noise, noise or vibration

### For the Environment:

- No VOC or chemical emissions.
- No need for shared container (A + B comp)
- Less produced waste (not shelf life on Stopaq)
- Stopaq waste (cardboard / foil) can be thrown in combustible waste.
- Long-term protection = reduced maintenance interval
- No need for deposit of garnet
- Reduced consumption of filters, masks, disposable suits, gloves, empty paint buckets, brooms and rollers etc.
- Less working hours will result in less emissions

### For project:

- Reduced need for scaffolding and tarpaulins
- Well suitable in combination with rope access
- Reduced waiting time, due to climate / hot / cold pipes
- Reduced required shut-down scope
- No need for storage in special paint containers
- No dust in rotating equipment
- Longer maintenance intervals
- Easy application reduces the risk of errors in work performed



## the carbon footprint



# Technology Readiness levels

## TRL 9

- Actual system "flight proven" through successful mission operations

## TRL 8

- Actual system completed and "flight qualified" through test and demonstration (ground or space)

## TRL 7

- System prototype demonstration in a space environment

## TRL 6

- System/subsystem model or prototype demonstration in a relevant environment (ground or space)

## TRL 5

- Component and/or breadboard validation in relevant environment

## TRL 4

- Component and/or breadboard validation in laboratory environment

## TRL 3

- Analytical and experimental critical function and/or characteristic proof-of-concept

## TRL 2

- Technology concept and/or application formulated

## TRL 1

- Basic principles observed and reported

Source: [www.nasa.gov](http://www.nasa.gov)



2007

Introduction of  
Stopaq in  
Norway -  
Kårstø

2010

Various sales  
and projects.

2017

Systematization of field-test  
projects as part of TR  
qualification.  
Start corrosion test at  
laboratory Equinor.

2021

Approved as  
insulation  
product.  
Class 3 and 5

2020

Start testing  
Stopaq as  
insulation product.

2020

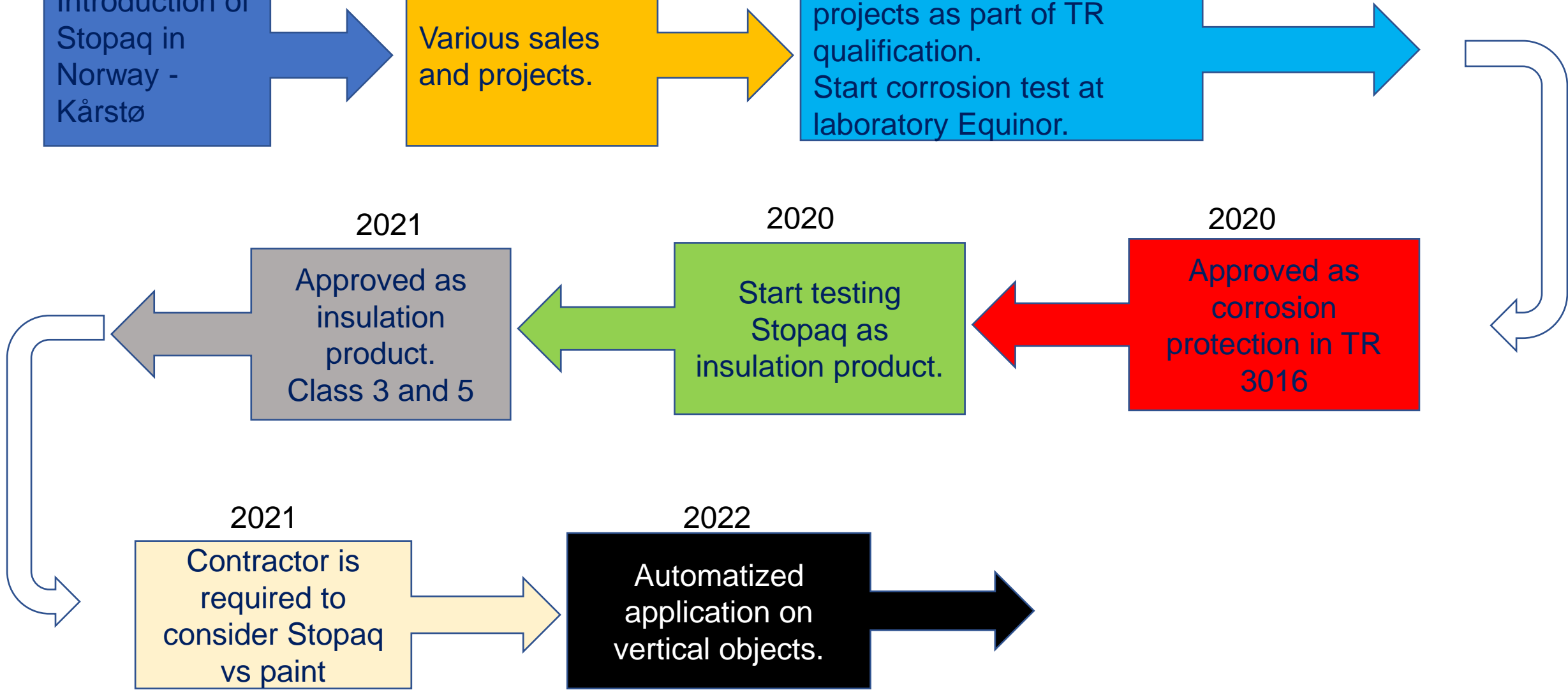
Approved as  
corrosion  
protection in TR  
3016

2021

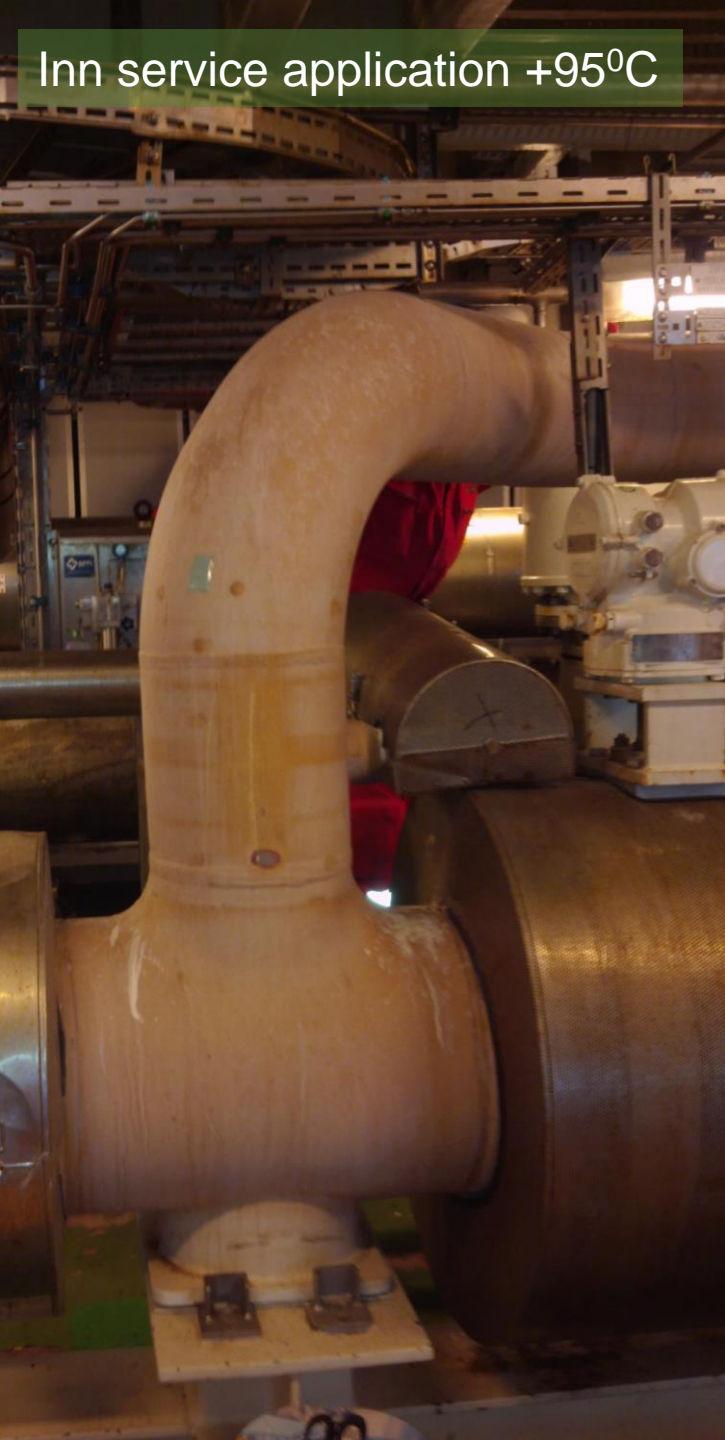
Contractor is  
required to  
consider Stopaq  
vs paint

2022

Automatized  
application on  
vertical objects.



Inn service application +95°C



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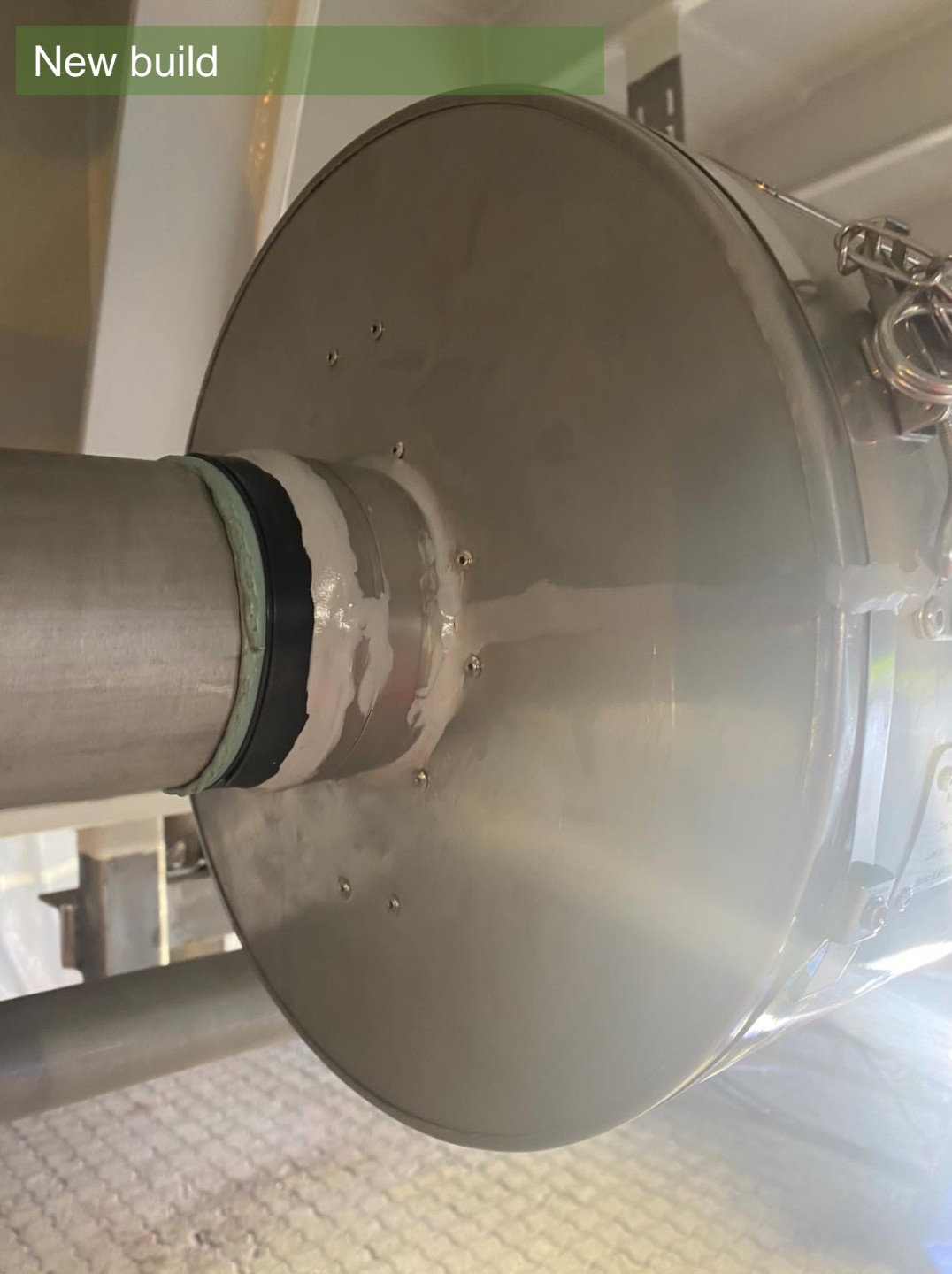


Pain relivers:

- No need of shut down
- No curing
- No need of tarpaulins/masking (gas pockets).



New build



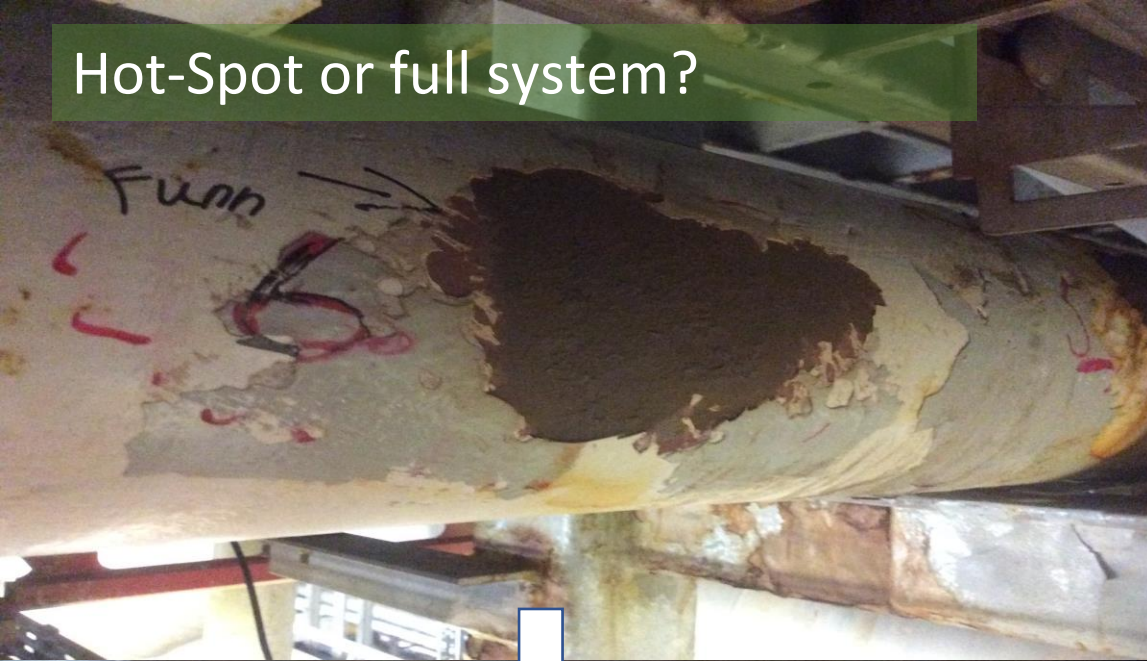
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Gain Creators:  
-Efficient application  
-Easy to apply with semi skilled crew



Hot-Spot or full system?



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Pain Relievers

- Client to choose level of maintenance
- No need of abrasive blasting





Condensing lines (CL).

Pain Relievers:

- No need of shut down.

- Less waiting time due to wrong dew point limit.  
*Client chooses Stopaq CL from 0700-0900.  
CZ the rest of the day.*

- No “risky” curing process of coating.

- No flash-rust after garnet blasting.

= No risk of re-work.



# Renewables

STOPAQ cures bolt corrosion on wind towers





Projects.

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UHP (2000bar) Robot from Brage is now at version 5.0 at Sleipner.

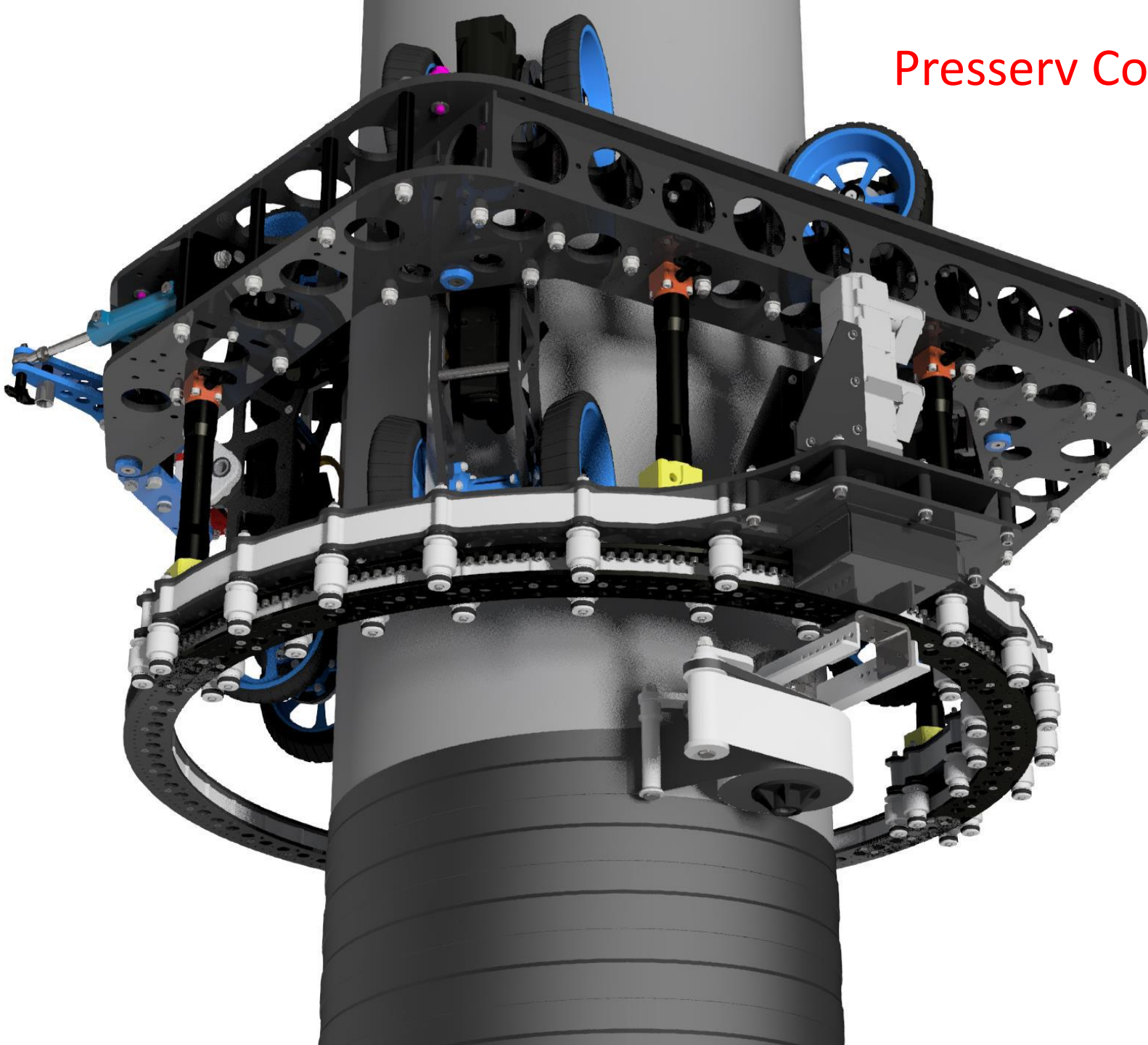
Conformance with zero waste regulations and risk of droppage to sea/land

Futured plans for version 6.0 and commodity accessibility.



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Initial draft of vertical automated application robot.  
“Snap-on” application tool.

Planned in operation April 2022.

First Innovation goal is application of PVC.

Second Innovation goal is application of CZ and PVC simultaneously.

Units will be available for rental and purchasing.

Presserv/Remotion/Beerenberg/Equinor





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sealforlife.com

# Corrosion Prevention Under and Over Insulation

Front End Engineering







# Key causes of CUI

## Environmental impact

- Temperature change – hot / cold, condensation formation
- High humidity
- Rainfall
- Fire fighting system tests (sea water in offshore)
- Pressure relief valves overspray / steam

## Functional impact

- Poor sealing of cladding
- Poor sealing of insulation
- Damage of insulation due to foot traffic
- Corrosion of cladding (electrochemical)

Wet insulation provides no thermal insulation, leading to excess use of heat trace and creation of steam. Imagine a constant climate chamber



# Key causes of CUI

As much as 30 – 60% of total blasting and painting man-hours over the course of two to three year module build can be devoted to addressing coating defects

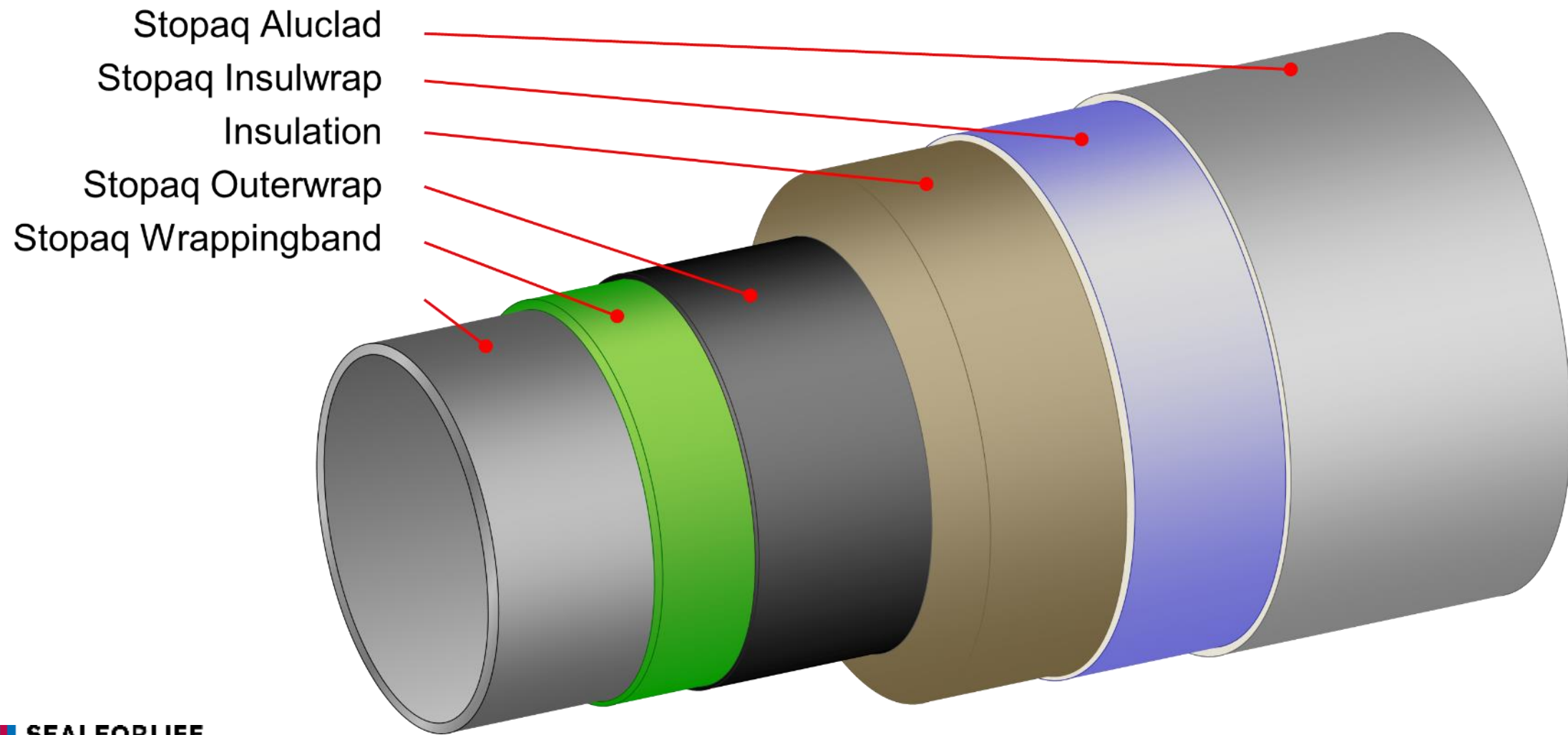
- Poor dry film thickness
- Poor constancy in layer coverage
- Assembly related damage
- Delays due to weather
- Not meeting coating standards
- Temperature fluctuations
- Surface temperature retarding or accelerating curing
- Accessibility constraints, poor surface preparation
- Environmental contaminants, salts

HOW TO INSPECT??





# Stopaq FEED – Front End Engineering Design



- Limited access
- No space for tools
- Dust free surface preparation requirement
- Waste management
- No shut down

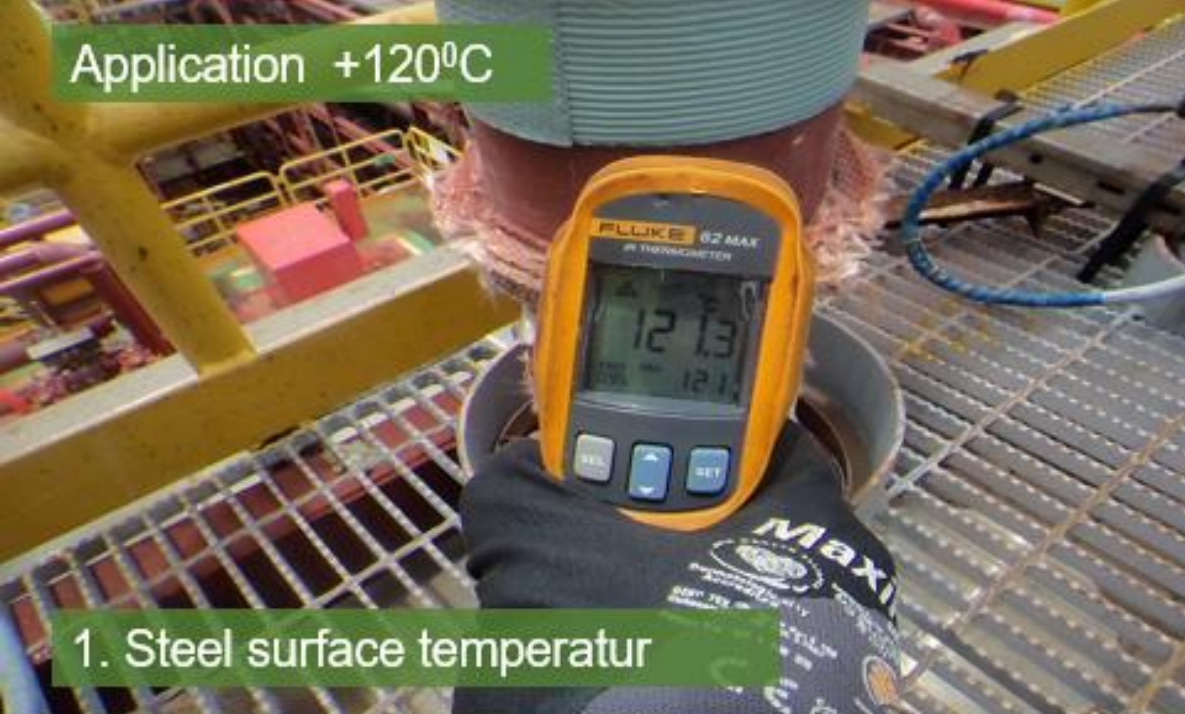








Application +120°C



1. Steel surface temperatur

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2. First layer Stopaq CZHT



3. Second layer Stopaq HTTP

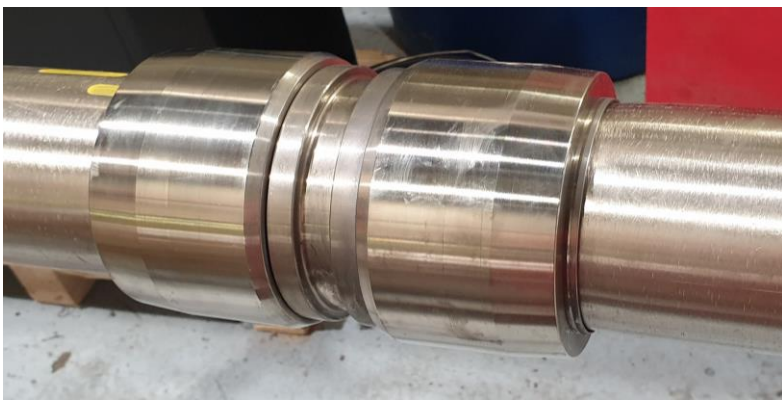


Thermal camera



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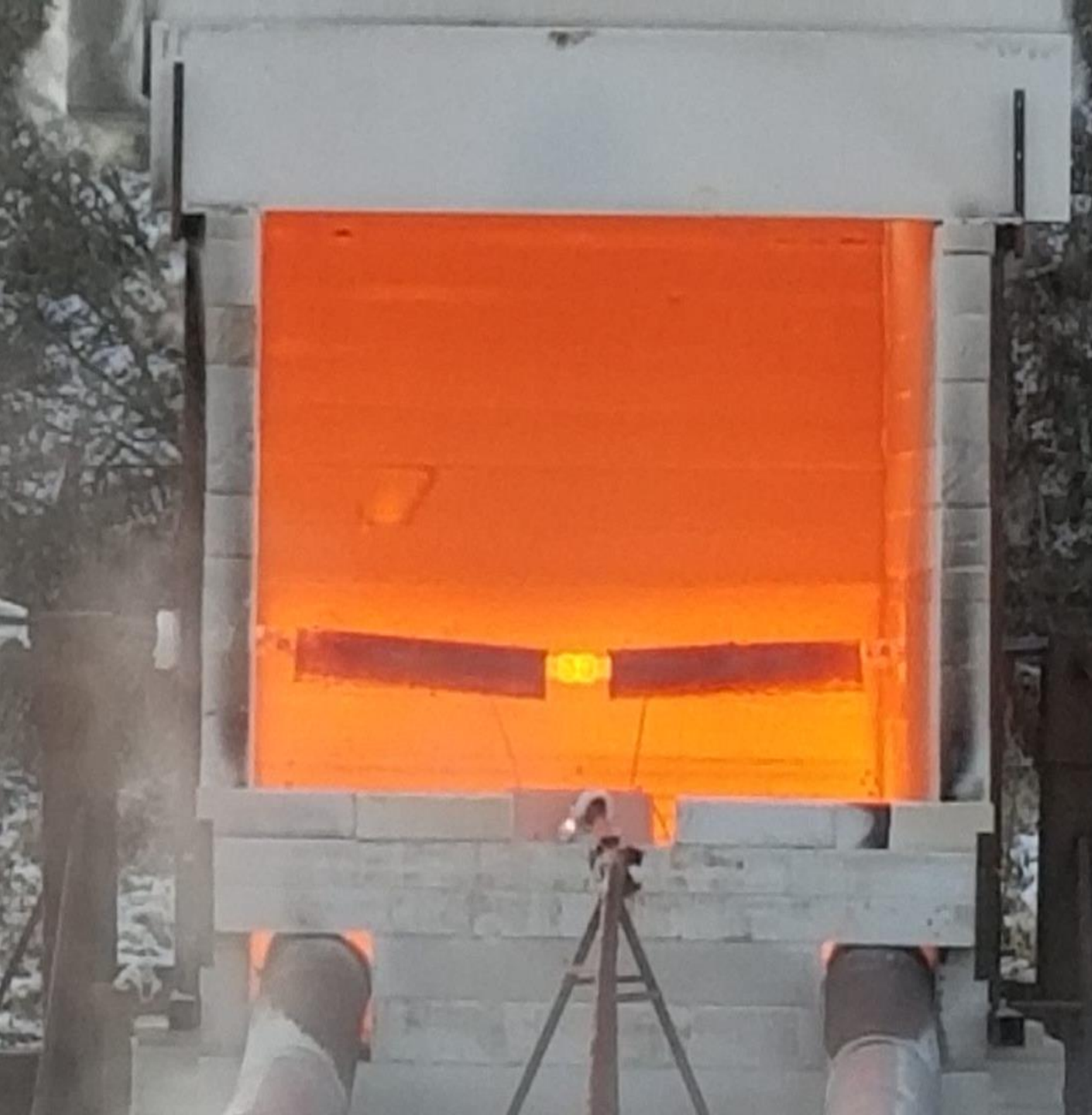


LOKRING top 5 of 46ea. cost saving Initiative .



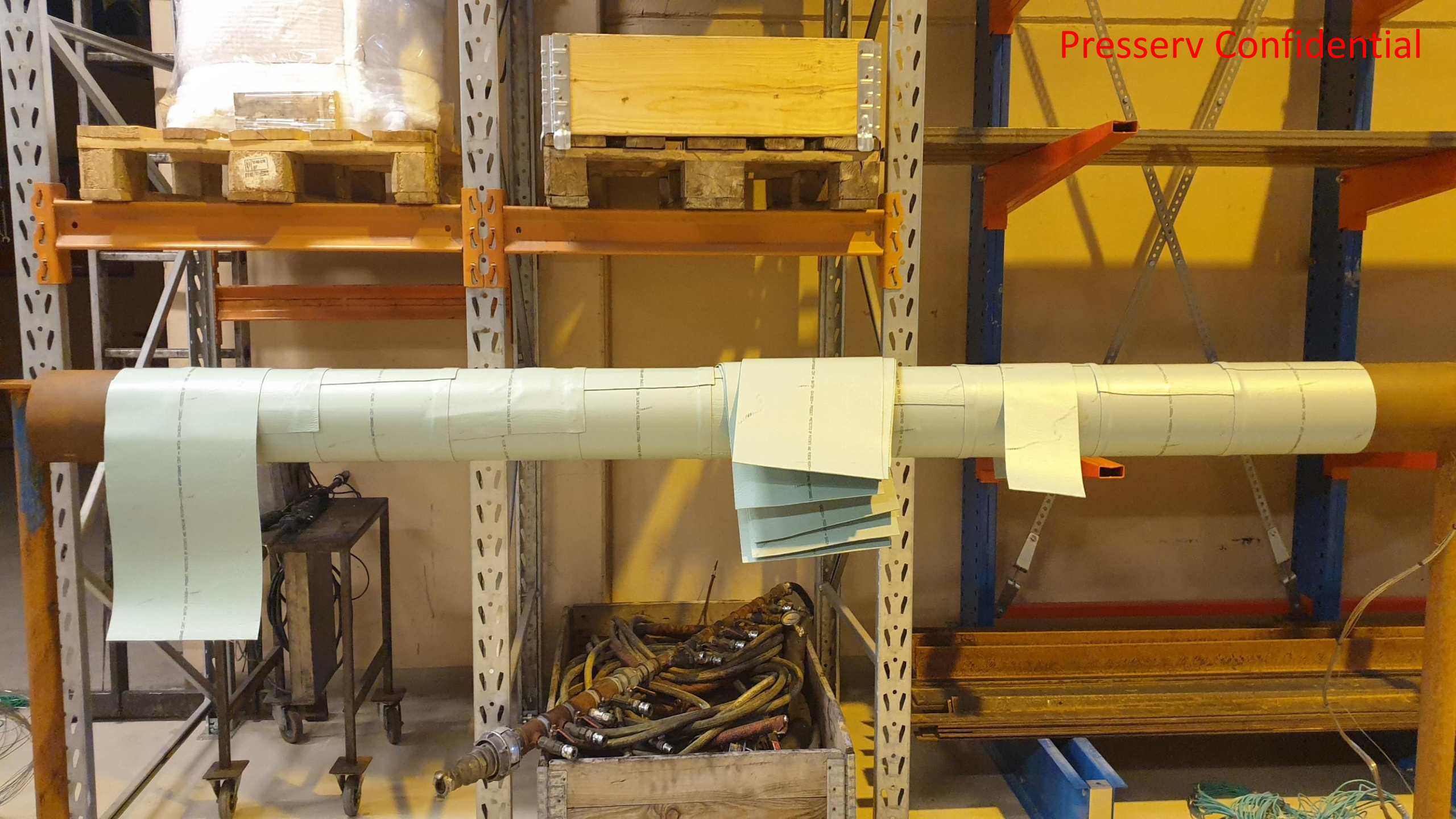








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