

Max Bilfinger, Project Engineer



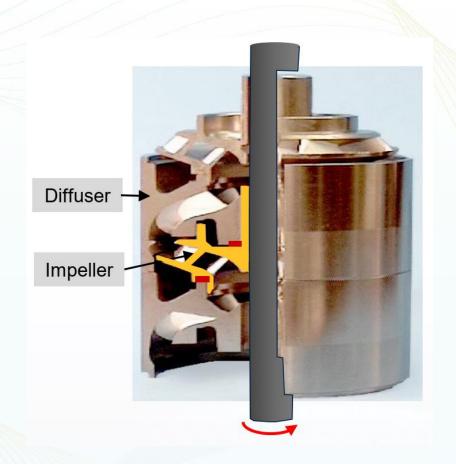
## **Background**

#### Low viscosity

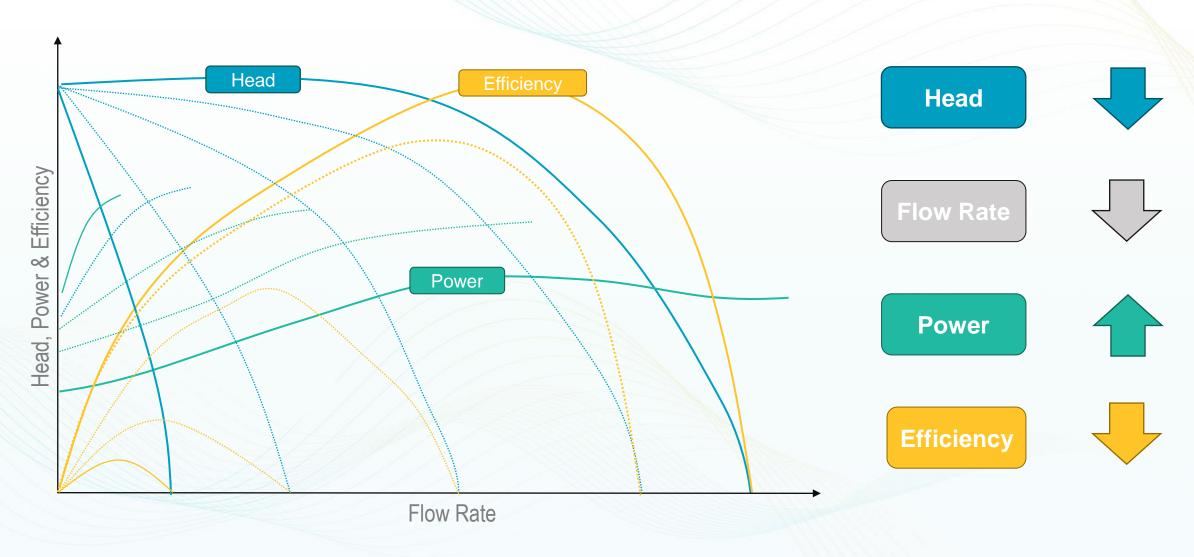
- Flow is turbulent with thin, high energy boundary layers
- Vaned passage wall friction losses are small
- Disc friction losses are small

### **High viscosity**

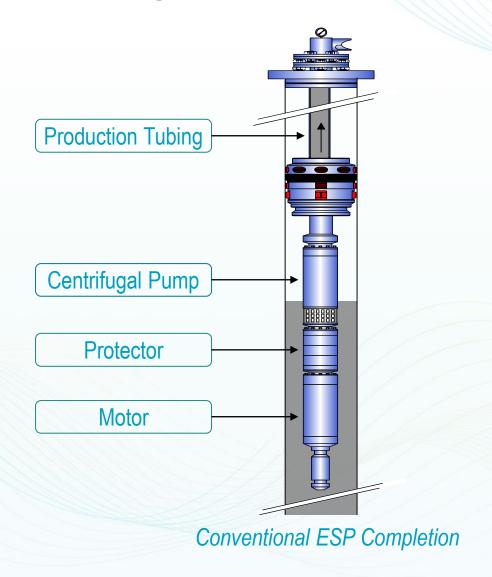
- Flow is laminar with thick, low-energy boundary layers
- Vaned passage wall friction losses are large
- Disk and journal friction losses are large

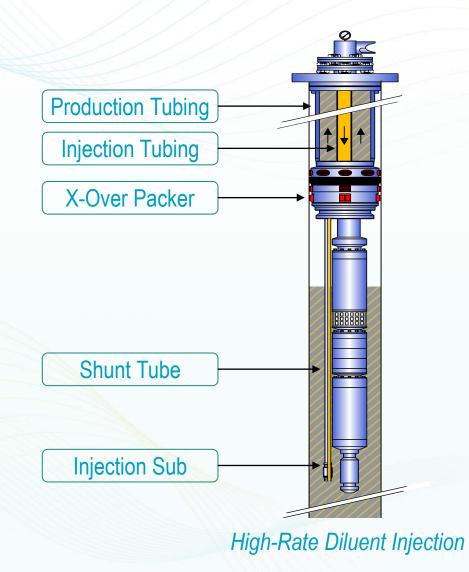


## **Centrifugal Pump Performance in Viscous Fluids**



## **Competing Concepts**





### **Development Process**



#### Design

- CAD & CAE modelling
- CFD design
- Rapid prototyping
- Air test



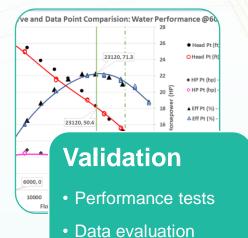
#### **Tooling**

- 3D tooling development
- Design for manufacturability

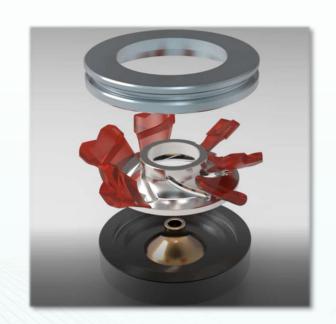


### Manufacturing

- Casting simulations
- Prototype
- Operator training



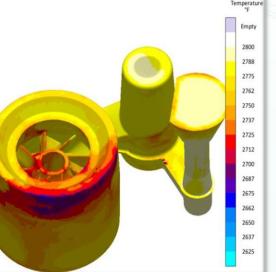
# **Rapid Prototyping & Tooling**



3D Printing



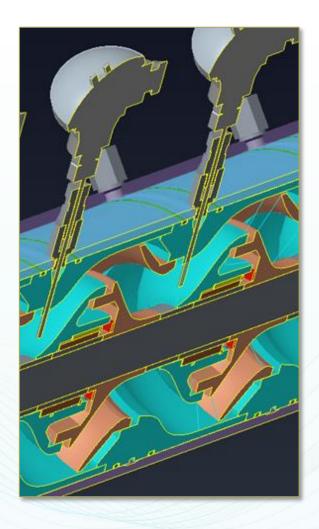
**Casting Simulations** 





**Zero Defects** 

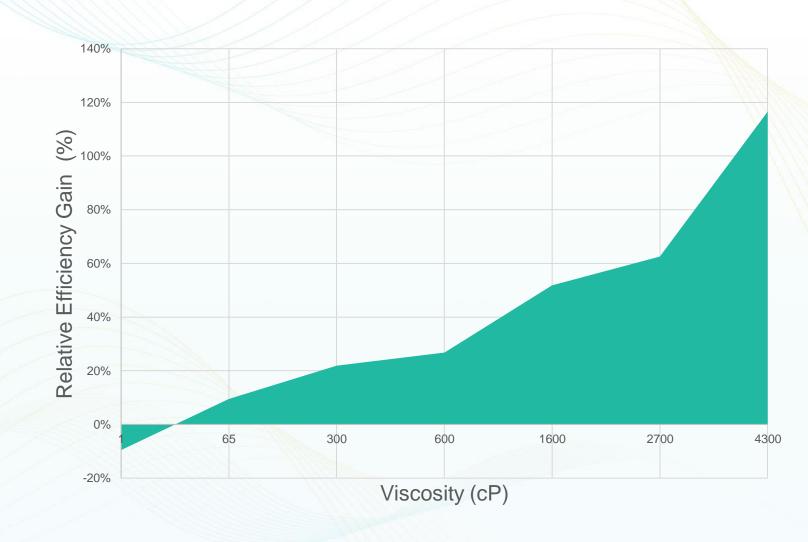
# **Testing & Validation**





### Results

- Significant power reduction
- Lower carbon footprint
- Reduced deferred production
- Savings of ~3 rig days per completion
- Equipment standardisation
- Simpler, safer and more efficient completion and workover design



# **Q & A**

Looking forward to your questions!

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